



Modicon M171 / M172 / M173

Logic controllers for HVAC and
Pumping applications

A collage of Modicon industrial control units. On the left, a close-up of an M262 unit showing its front panel with a USB port, Ethernet ports, and a terminal block. On the right, two other units are shown: a rack-mounted unit with multiple modules and a smaller, more compact unit. The background is a blurred industrial setting.

Modicon

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Edge control for Industrial IoT

Modicon IIoT-native edge controllers manage complex interfaces across assets and devices or directly into the cloud, with embedded functional safety and cybersecurity. Modicon provides performance and scalability for a wide range of industrial applications up to high-performance multi-axis machines and high-available redundant processes.

Explore our offer

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- [Modicon PLC](#)
- [Modicon Motion Controllers](#)
- [Modicon PAC](#)
- [Modicon I/O](#)
- [Modicon Networking](#)
- [Modicon Power Supply](#)
- [Modicon Wiring](#)
- [Modicon Safety](#)

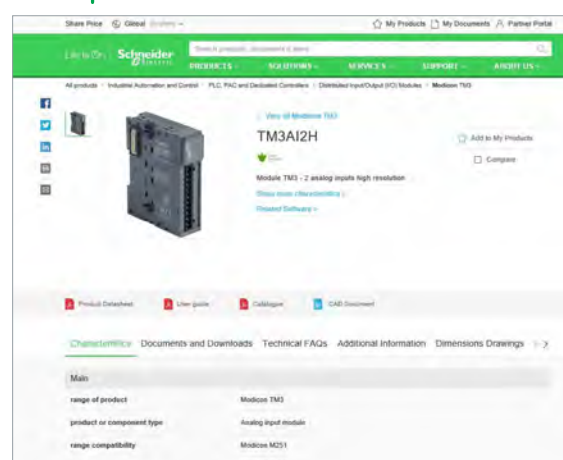
Quick access to product information

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References

Modicon TM3
I/O expansion modules for Modicon controllers
Analog I/O modules

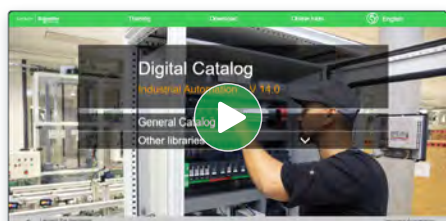
Reference	Module description	Input range	Output range	Resolution	Input/Output	Reference	Weight
TM3A12H	12 analog input modules	0...10VDC 0...10VDC 0...25mA, 4...20mA	12 bits of 12 bits of high	12 bits of	12 bits of	12 bits of	0.110
TM3A12H	12 analog output modules	0...10VDC 0...10VDC 0...25mA, 4...20mA	12 bits of 12 bits of high	12 bits of	12 bits of	12 bits of	0.110
TM3A12H	12 analog input/output modules	0...10VDC 0...10VDC 0...25mA, 4...20mA	12 bits of 12 bits of high	12 bits of	12 bits of	12 bits of	0.110
TM3A12H	12 analog input/output modules	0...10VDC 0...10VDC 0...25mA, 4...20mA	12 bits of 12 bits of high	12 bits of	12 bits of	12 bits of	0.110



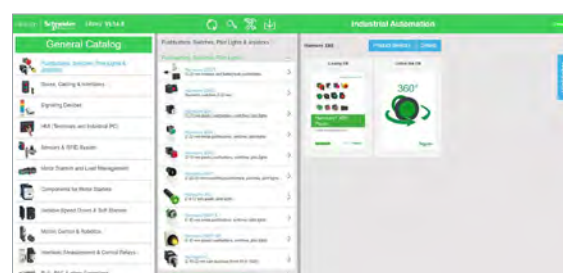
Each commercial reference presented in a catalog contains a hyperlink. Click on it to obtain the technical information of the product:

- Characteristics, Dimensions and drawings, Mounting and clearance, Connections and schemas, Performance curves
- Product image, Instruction sheet, User guide, Product certifications, End of life manual

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General content

Modicon M171/M172/M173

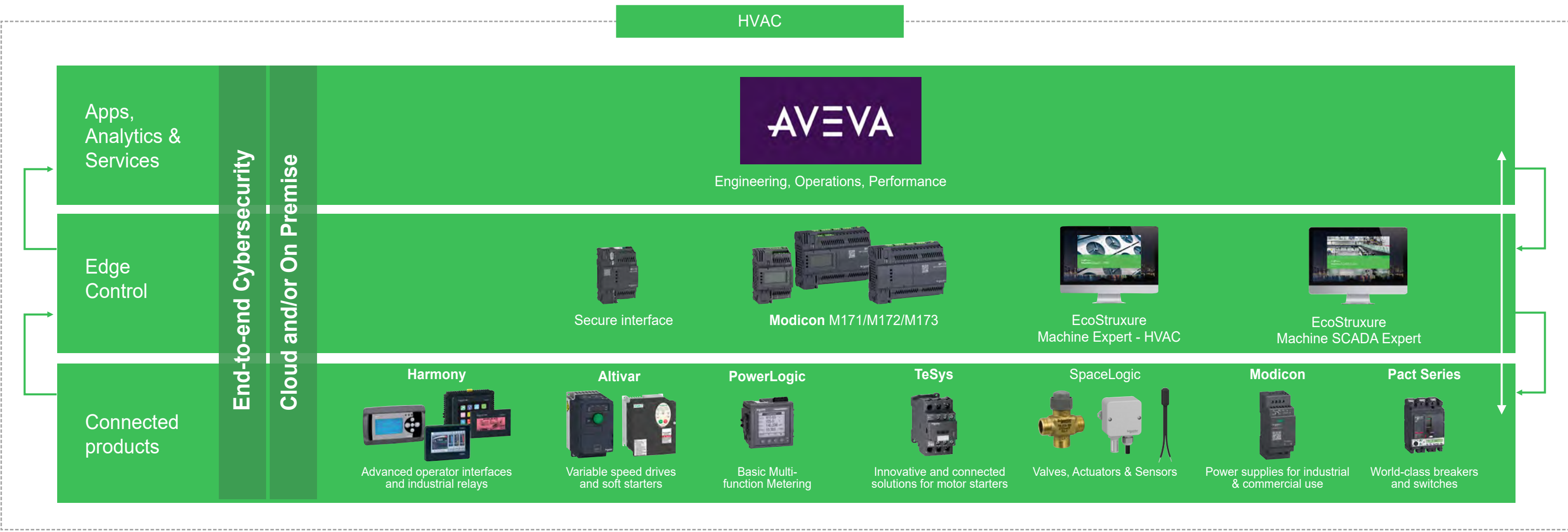
Logic controllers for HVAC and Pumping applications

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Our solution for Smart HVAC Control Systems

EcoStruxure™ Machine, our open, interoperable, IoT-enabled system architecture, helps OEMs quickly build smarter cost-optimized HVAC control systems with onboard energy-efficiency solutions while reducing maintenance and improving reliability. EcoStruxure Machine encompasses key technologies for product technology and edge control on premises, using cloud technologies to provide analytics and digital services.

EcoStruxure™ Machine



Maximize business and machine performance with EcoStruxure Machine

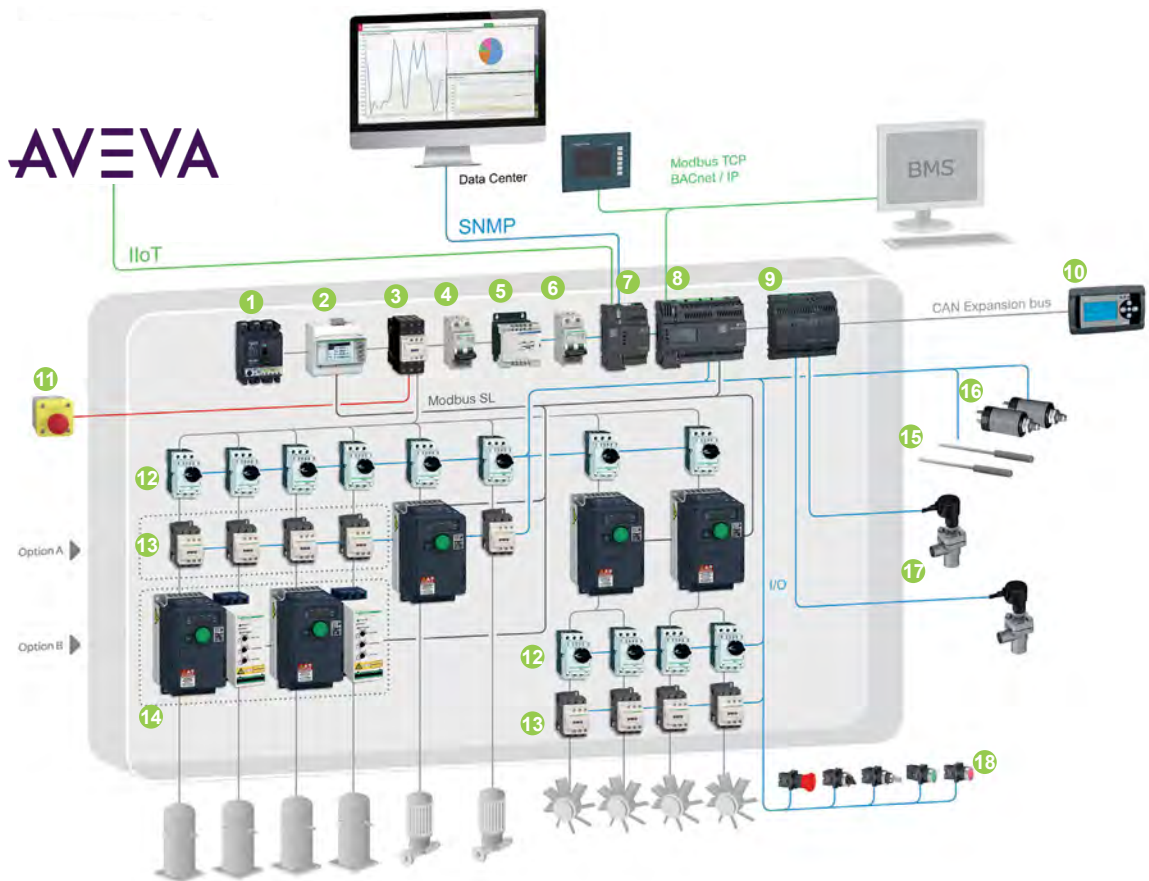
To be competitive in today's digital era, machine builders must be innovative. Smart machines, those that are better connected, more flexible, more efficient, and safe, are enabling machine builders to innovate in ways never before possible.

- > EcoStruxure Machine, our open, interoperable, IoT-enabled system architecture helps you build smarter machines and equipment faster, making your business more efficient, profitable, and sustainable.
- > EcoStruxure Machine brings together key technologies for product connectivity and edge control on premises, and cloud technologies to provide analytics and digital services.
- > EcoStruxure Machine helps you bring more innovation and added value to your customers throughout the entire machine life cycle

Ready-to-use architectures and function blocks

- > Tested, Validated, and Documented Architectures (TVDA)s are just one of the ways we help to reduce design time.
- > Whether machines are simple or complex, Application Function Blocks (AFBs) make system design fast and easy.

Modicon M171/M172/M173 is part of EcoStruxure Machine



HVAC/Chiller/Modbus SL/Modicon M172 Performance logic controller

Solution breakdown

- | | |
|--|--|
| 1 Compact NSX circuit breaker | 10 Modicon M171 remote display |
| 2 iEM3000 energy meter | 11 Harmony XALK Emergency stop push button |
| 3 TeSys Deca contactor | 12 TeSys Deca magnetic circuit breaker |
| 4 Multi9 circuit breaker | 13 TeSys Deca contactor |
| 5 Modicon Power supply | 14 Altivar 212 variable speed drive , for 0.75 to 75 kW (1.0 to 100 hp) motors |
| 6 Multi9 circuit breaker | 15 Modicon TM1S humidity and temperature probes |
| 7 Modicon M172 IIoT Secure Interface | 16 Pressure transmitter |
| 8 Modicon M172 performance logic controller | 17 Electronic expansion valve |
| 9 Modicon M172 Electronic expansion valve driver module for single valve | 18 Harmony XB4 , Harmony XB5 signaling units |

Flexible

Flexible and scalable Performance

Whether you specialize in chillers, Air Handling Units for commercial buildings, residential, industrial and Pumping applications, etc. With Modicon M171/M172/M173 range, EcoStruxure™ Machine is well positioned. Multiple BMS (Building Management System) connectivity, embedded or as an option, and an embedded web server make remote control and remote access simple to implement, while a unique software environment supports the development of algorithms and functions that can be used on any platform.



Performance and connectivity

- > **M173 and M171 Optimized:** logic controllers for simple and compact machines, also available for flush mounting, they require minimal installation time and offer tremendous versatility. M173 provide high level of field connectivity.
- > **M172 Performance and Optimized:** logic controllers for any size of connectable or connected HVAC machine: manage small to large HVAC machines, and boosters for buildings, connectable to BMS or the cloud.



- > Best-in-class versatility and compact size
- > Best-in-class Performance

Efficient

Everything needed is embedded

The high degree of flexibility makes it very easy to install additional modules and still keep everything in just one configuration:

- > IIoT Edge unit (1)
- > Controllers
- > Remote displays
- > Expansion modules
- > Communication modules
- > Wide range of humidity and temperature probes

IIoT Secure Interfaces



IIoT Plug-in



IIoT Gateway

Logic controllers



M172, for any size of connectable or connected machine



M173 Optimized, for simple and compact machines



M171 Optimized, for simple and compact machines

Remote displays



I/O Expansion modules



Communication modules

Measurement accessories

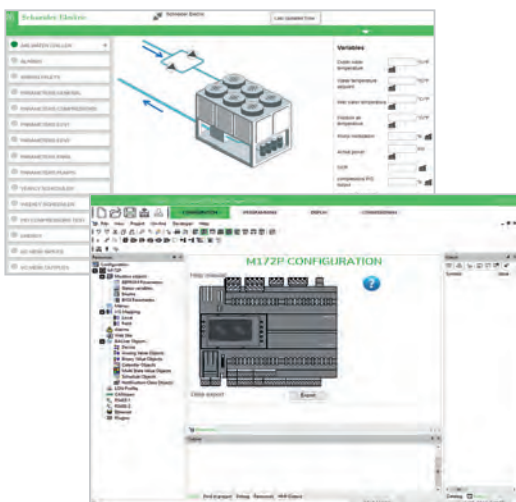


Temperature sensors



Humidity and temperature sensors

(1) IIoT: Industrial Internet of Things.



Intuitive automation with EcoStruxure Machine Expert - HVAC

- > **EcoStruxure Machine Expert - HVAC** is the universal programming software for machines automated by Modicon M171, M172 and M173 logic controllers
- > Simplified navigation that requires only a few clicks delivers a more efficient engineering process
- > **EcoStruxure Machine Expert - HVAC** simplifies each of the steps in machine design and commissioning

Connected



Connected everywhere

Depending on your connectivity needs, select the right product

> **M172 Secure Interfaces:**

- FTPs
- HTTPs
- SMTPs
- SNMT
- MQTT
- Cybersecure VPN

> **M172 Optimized and M172 Performance:**

- Modbus RTU
- Modbus TCP
- BACnet MS/TP (B-AAC Profile certified BTL)
- BACnet /IP (B-AAC Profile certified BTL)
- ASCII support for GSM Modem
- CAN Expansion Bus
- LonWorks (FFT-10)
- Webserver, FTP Client/Server, Email, Proxy management, Allow list, SNTP

> **M173 Optimized:**

- Modbus RTU
- CAN Expansion Bus
- LAN Expansion Bus

> **M171 Optimized:**

- Modbus RTU
- LAN Expansion Bus

Customization and services

Our experts help you every step of the way, from perfecting machine design to on-site servicing of the finished machine

- > Global support, 24/7 hotline services, and replacement parts centers around the world enable you to deliver superior customer support and satisfaction

Fully customized solution and co-design with our Application Design Experts (ADE)

- > Design an Optimized solution for your machine to create added value, with the help of our experienced ADEs

Turnkey control panel

- > Engineering expertise for codes and standards compliance
- > Custom engineering to provide the optimum solution and meet specific needs

Collaboration from design to commissioning

- > Recruited directly from the industries they serve, ADEs collaborate with you from design through to programming, as well as in the commissioning of turnkey installations

Expert support throughout your system's life cycle

- > A dedicated team of Schneider Electric application design experts provides worldwide support for your HVAC solution

Cybersecurity



Cybersecurity for HVAC systems

IIoT-enabled systems are exposed to other devices and networks, which potentially increases the risk of cyberattacks and data privacy breaches.

HVAC machine builders need to implement mechanisms and cybersecurity best practices

- > Ensure data protection: Authentication - Authorization - Encryption
- > Prohibit unauthorized access: violations logging and notification
- > Comply with evolving regulations: IEC 62443 standard for cybersecure control system components

Our cybersecurity solutions

- > Secure Development Life cycle process (SDL)
- > A framework for secure product design
- > Allows the controller to connect to secured networks

VPN (Virtual Private Network)

- > Enables secure connection to the cloud
- > Alternative to more complex and expensive gateway

Modicon M171/M172/M173

Logic controllers for HVAC and Pumping applications

Modicon M171/M172/M173 range



HVAC



Heat pump



Chiller



Air handling unit

Modicon M171/M172/M173 range

The range has been developed to manage digital and analog inputs and outputs for controlling HVAC machines, Pumping applications, and to offer numerous possibilities for connection to different Building Management System communication networks.

■ The offer is made up of:

- several types of controller depending on the requested performance and connectivity
- a variety of communication modules to connect them to the BMS
- Secure Interfaces (Plug and Use IIoT Gateway) to perform Cybersecure communications based on HTTPs and TLS
- a choice of expansion modules to increase and adapt the number and type of I/O
- monochrome and color displays
- EcoStruxure Machine Expert - HVAC, the dedicated software used to program, commission and debug applications
- and a set of sensors.

■ Applications

- M173 logic controllers are suitable for:
 - Heat pumps (up to two circuits)
 - Process chillers
 - Pumping
 - Boilers/Heaters
 - and any small and compact machines
- M171 and M172 logic controllers are suitable for:
 - Air/water-cooled chiller
 - Rooftop unit
 - Heat pump
 - Compressor rack
 - Ventilation unit
 - Precision air conditioner
 - Heat recovery unit
 - Air handling unit
 - Small chillers (up to two circuits)
 - Process chillers

■ The offer is flexible and scalable, depending on the application requirements.

Any existing controller can evolve later as all M171, M172, and M173 logic controllers are programmed with the same EcoStruxure Machine Expert - HVAC software.

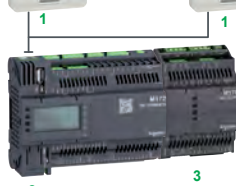
- M171 Optimized logic controllers: up to 44 I/O, when only Modbus SL is needed
- M173 Optimized logic controllers: from 22 I/O (stand alone) to 78 I/O (with expansion modules)
- M172 logic controllers: from 7 to 238 I/O (with expansion modules)



- 1 Color touch screen display
- 2 M173 Optimized logic controller
- 3 I/O expansion module



- 1 Color touch screen display
- 2 Secure Interface (Plug-in version)
- 3 M172 Optimized logic controller
- 4 I/O expansion module
- 5 Electronic expansion valve driver



- 1 Color touch screen display
- 2 M172 Performance logic controller
- 3 Electronic expansion valve driver



- 1 Remote flush mounting display (1)
- 2 Remote wall mounting display (1)
- 3 LAN-RS485 Communication adaptor
- 4 M171 Optimized logic controller
- 5 I/O expansion module



EcoStruxure Machine Expert - HVAC programming software



Measurement accessories

System components

M171, M172 and M173 logic controllers are available with or without an embedded display, with or without SSR output depending on the base product.

- M171 and M172 logic controllers, are available in both an Optimized and Performance version
- M173 logic controllers are available in Optimized version
- M172 Performance controllers embed connectivity, and M172 Optimized controllers offer optional connectivity.
- I/O expansion modules are mixed digital and analog I/O types

- **M173 Optimized** logic controllers, see [page 18](#) and **TM172E●●R** I/O expansion module, see [page 26](#) and **TM172DC●●●●** remote color touch screen displays, see [page 28](#)

- **M172 Optimized** and **M172 Performance** logic controllers, see [page 22](#) and **TM172E●●R** I/O expansion module, see [page 26](#) and **TM172DC●●●●** remote color touch screen displays, see [page 28](#)

- **M171 Optimized** logic controllers, see [page 32](#) and **TM171E●●R** I/O expansion modules, see [page 34](#) and **TM171D●●●●** remote displays, see [page 35](#)

- **M171 Performance** logic controllers, see [page 36](#) and **TM171EP●●R** I/O expansion modules, see [page 38](#)

- **TM172SI●** Secure Interfaces, designed to establish secure internet connections with Plug-in and Gateway versions, see [page 40](#)

- **TM171A●●●●** communication modules (BMS fieldbus Interfaces) provide the **M171 Performance**, **M172 Optimized**, **M172 Performance**, and **M173 Optimized** logic controllers with a connection to:

- BACnet MS/TP (B-AAC profile) or IP
- Modbus SL (Serial Link)
- Modbus TCP
- LonWorks (FFT-10)
- Profibus
- CAN bus

See [page 42](#)

- **TM172EVEV●●**: electronic expansion valve drivers compatible with **M172** and **M173 Optimized** logic controllers, and also with third party controllers and electronic expansion valves, see [page 44](#)

- **TM171VEVM4**: An autonomous expansion valve driver compatible with **M171**, **M172**, and **M173** logic controllers, and also with third party controllers and electronic expansion valves, see [page 44](#)

- Specific measurement accessories **TM1S●●●●**: humidity and temperature probes, see [page 46](#)

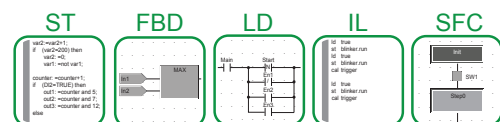
- EcoStruxure Machine Expert - HVAC programming software, and programming accessories, see [page 48](#)

- Adapted connection accessories: I/O connectors and cables, see [page 35](#)

(1) Remote display can also be used with M171 Optimized with embedded display.



EcoStruxure Machine Expert - HVAC



5 languages compliant with IEC 61131-3

Configuration software

M171, M172 and M173 logic controllers are supported by an intuitive software package: EcoStruxure Machine Expert - HVAC, see [page 48](#).

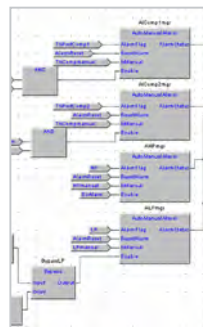
This software follows a simple drag-and-drop function block approach to configuration and is completed with a library of Application Function Blocks (AFBs) and logic functions.

EcoStruxure Machine Expert - HVAC uses five languages compliant with IEC 61131-3.

Examples:



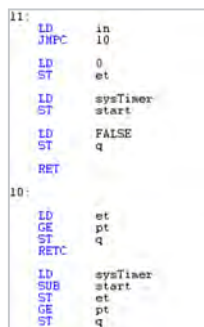
Structured Text language
(ST)



Function Block Diagram language (FBD)



Ladder Diagram language
(LD)



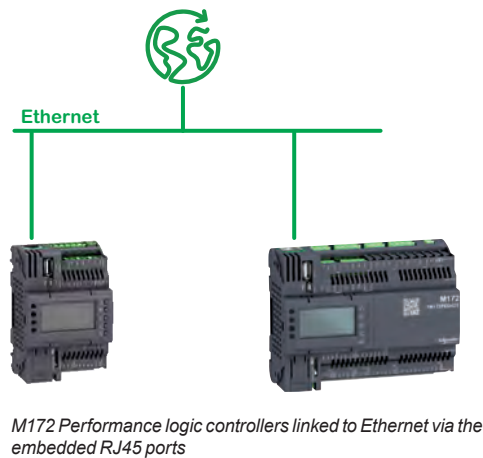
Instruction List language
(IL)



Sequential Function Chart language (SFC)

Available resources on logic controllers for IEC programming

	Logic controller type			
	M173 Optimized	M172 Optimized and Performance	M171 Optimized	M171 Performance
CPU	160 MHz	120 MHz, 32 MB RAM	14.7 MHz	72 MHz, 32 MB RAM
Available memory for application	1.0 MB	1.0 MB	188 kB	1.0 MB
Available memory for user Interface	– <i>(Shared with application)</i>	1.5 MB	–	1.5 MB
Flash memory data	– <i>(External flash memory is not available to the user)</i>	5 MB	–	126 MB
RAM memory (automatic mapping)	378 kB	512 kB (256000 words)	2048 B (1024 words)	512 kB (256000 words)
RAM memory (Modbus mapping)	10 kB (5000 words)	10 kB (5000 words)	1024 B (512 words)	10 kB (5000 words)
Parameters	10 kB (5000 words)	–	–	–
EEPROM variables	–	28 kB (14000 words)	1024 B (512 words)	28 kB (14000 words)



Ethernet connection

Ethernet access is:

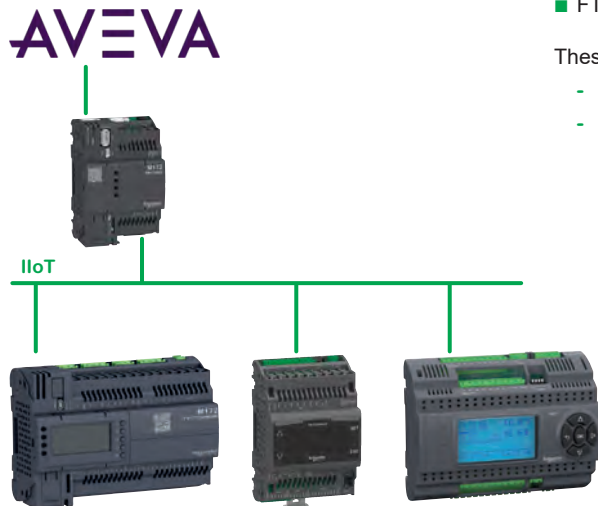
- embedded in M172 Performance logic controllers
- optional with M173 Optimized, M171 Performance and M172 Optimized logic controllers by means of a communication module or Secure Interface (IIoT gateway)

Ethernet access enables several functions such as:

- HTTP Webserver (Webvisu)
- Remote access
 - Download program
 - Display program download
 - Download, upload parameters
 - Download firmware
 - Debug
 - File management
- Bridge: specific function allowing controllers connected in Modbus SL to the same controller to be programmed via Modbus
- FTP client/server

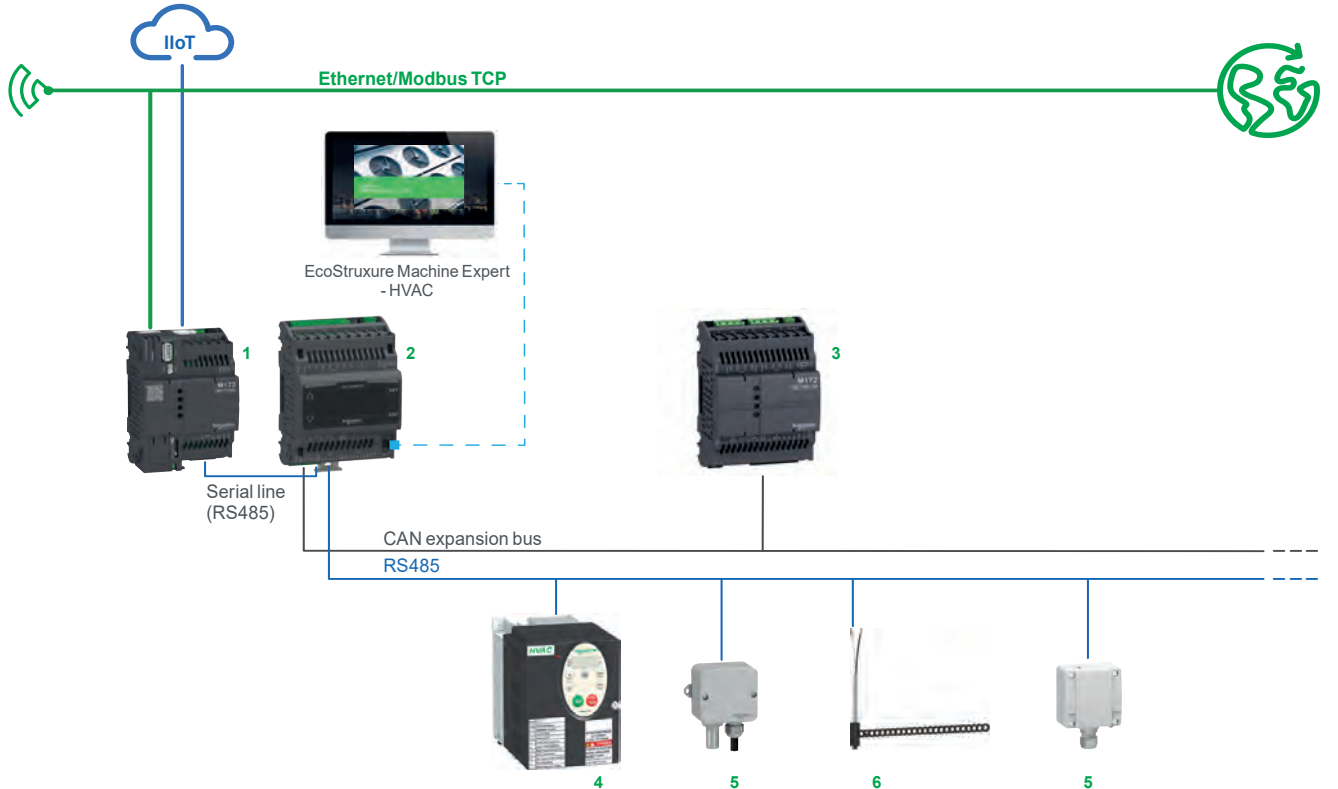
These services are not always available:

- the service can be enabled or disabled via the controller programming
- an allowlist is used to provide access (no allowlist defined by default)



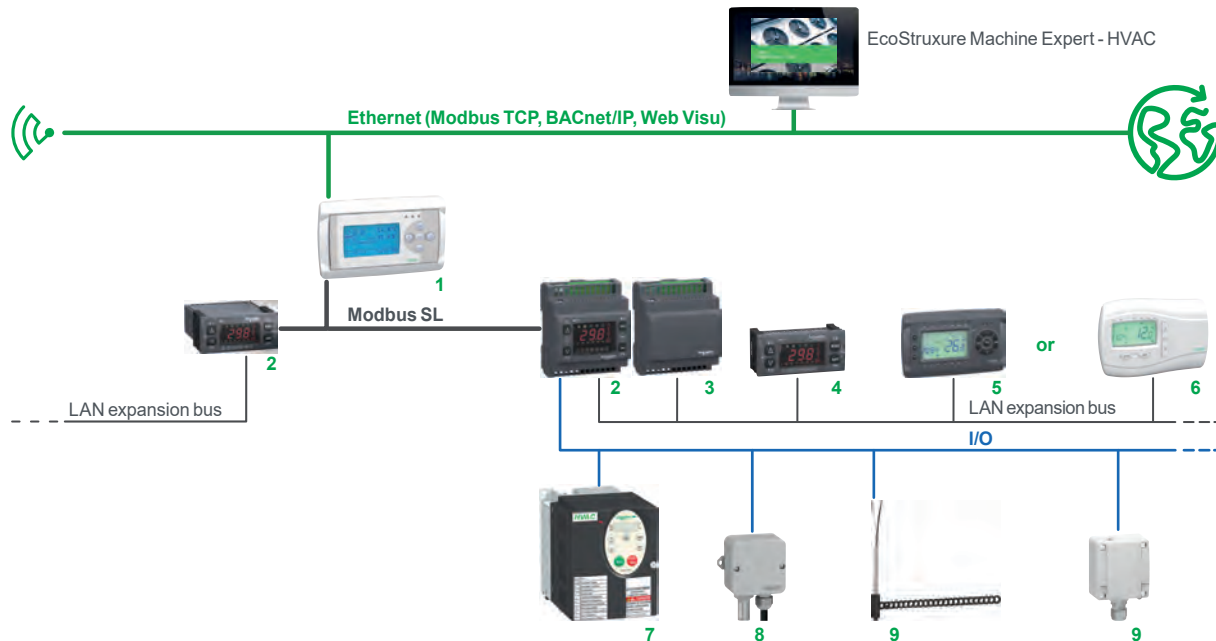
Logic controllers for simple and compact machines

M173 Optimized logic controllers



- 1 **TM172SIG** Secure Interface, see [page 40](#)
- 2 **TM173O** logic controller, see [page 16](#) **TM172E12R** I/O expansion module (12 I/O in 4 DIN), see [page 26](#)
- 3 **Altivar 212** variable speed drive (1)
- 4 **TM1SH** humidity sensor, see [page 47](#)
- 5 **TM1ST** temperature sensor PT1000 or NTC, see [page 46](#)

M171 Optimized logic controllers

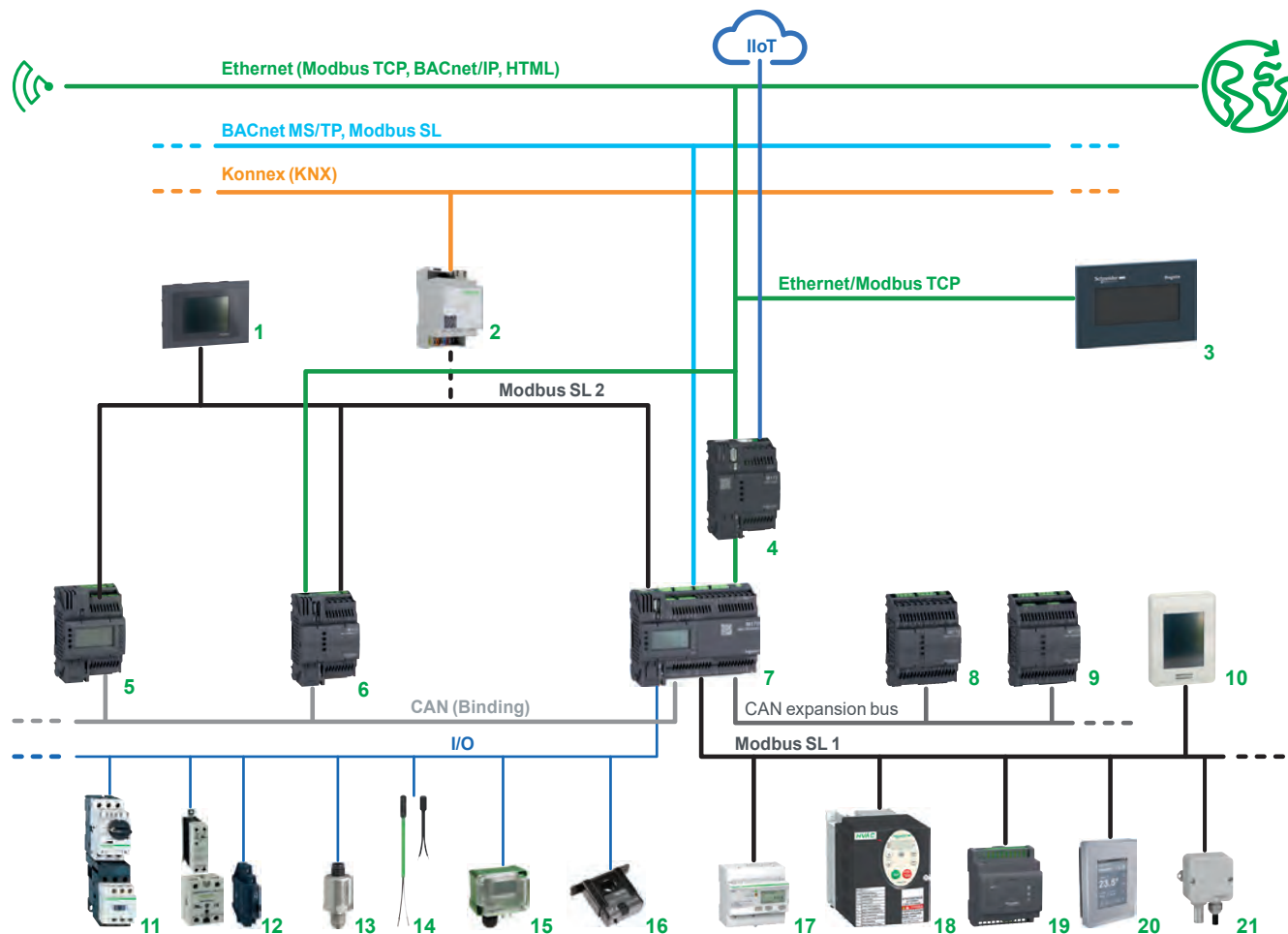


- 1 **TM171PFE03** Performance logic controller, see [page 37](#)
- 2 **TM171OFM22R** Optimized logic controller - flush mounting, see [page 33](#)
- 3 **TM171EO** I/O expansion module, see [page 38](#)
- 4 **TM171DLED** remote display, see [page 35](#)
- 5 **TM171DLCD2U** remote display, see [page 35](#)
- 6 **TM171DWAL** remote wall mounting display, see [page 35](#)
- 7 **Altivar 212** variable speed drive (1)
- 8 **TM1SH** humidity sensor, see [page 47](#)
- 9 **TM1ST** temperature sensor PT1000 or NTC, see [page 46](#)

(1) Consult this offer on our [website](#).

Logic controllers for any size of connectable or connected HVAC machines

M172 logic controllers



- 1 **TM172DCLF** flush mounting display, see [page 28](#)
- 2 **spaceLYnk** gateway (1)
- 3 **Harmony** STO/STU HMI (1)
- 4 **TM172SIG** Secure Interface see [page 40](#)
- 5 **TM171OD** Optimized logic controller (18 I/O in 4 DIN), see [page 33](#)
- 6 **TM172PB** Performance logic controller (7 or 18 I/O in 4 DIN), see [page 25](#)
- 7 **TM172PD** Performance logic controller (28 or 42 I/O in 8 DIN), see [page 25](#)
- 8 **TM172E12R** I/O expansion module (12 I/O in 4 DIN), see [page 26](#)
- 9 **TM172E28R** I/O expansion module (28 I/O in 4 DIN), see [page 26](#)
- 10 **TM172DCLWT** wall mounting remote display, see [page 28](#)
- 11 **TeSys D** motor starter (1)
- 12 Electromechanical relays, solid state relays (1)
- 13 Pressure transmitter (third-party product)
- 14 **TM1ST** temperature sensor PT1000 or NTC, see [page 46](#)
- 15 SPD310 Differential pressure sensor (1)
- 16 H721LC-S6 current transducer (1)
- 17 **iEM 3000** energy meter (1)
- 18 **Altivar 212** variable speed drive (1)
- 19 **TM171VEVM4** electronic expansion valve driver, see [page 44](#)
- 20 **SE8000** room controller (thermostat) (1)
- 21 **TM1SH** humidity sensor, see [page 47](#)

(1) Consult this offer on our [website](#).

Modicon M171/M172/M173

Logic controllers for HVAC and Pumping applications

M173 Optimized, M172 Optimized / Performance, and M171 Optimized logic controllers

Application		Logic controllers for Compact and simple machines		Logic controllers for any size of connectable or connected HVAC machines		Logic controllers for simple and compact machines			
Product name		M173 Optimized		M172 Optimized		M172 Performance		M171 Optimized	
									
HVAC unit type		- Heat pumps (up to two circuits) - Process chillers - Pumping - Boilers/Heaters - and any small and compact machines		- Air/water-cooled chiller - Rooftop unit - Heat pump - Shelters - Compressor rack - Ventilation unit - Precision air conditioner - Heat recovery unit - Packaged unit - AHU and many more				- Air/water-cooled chiller - Rooftop unit - Heat pump - Shelters - Compressor rack - Ventilation unit - Precision air conditioner - Heat recovery unit - Packaged unit - AHU and many more	
Programming Software		EcoStruxure Machine Expert - HVAC V1.6 or higher		EcoStruxure Machine Expert - HVAC V1.0 or higher					
Secure comunication on the Internet		Yes, - with TM172SIG Gateway Secure Interface - with TM172SIP Plug-in Secure Interface		Yes, - with TM172SIG Gateway Secure Interface - with TM172SIP Plug-in Secure Interface				Yes, with TM172SIG Gateway Secure Interface	
Maximum number of I/O with expansion modules		78		238				28	44
Power Supply		24 Vac/dc		24 Vac/dc				100...240 Vac, isolated	24 Vac/dc (except for TM171ODM22S: 12-24 Vac)
Embedded I/Os	Analog Input	7		8 or 12	2, 8 or 12	5	5		
	Digital Input	6		2, 8 or 12	2, 8 or 12	2	6		
	Analog Output	4		2, 4 or 6	0, 2, 4 or 6	5	5		
	Digital Output	5		6, 8 or 12	3, 6, 8 or 12	4	6		
Communication fieldbus and networks	Embedded communication port	- 1 CAN expansion bus - 2 RS485 (Modbus SL) - 1 Secure Interface Wifi (Modbus TCP/IP, HTTPs,MQTTs) (1)		- 2 RS485 (Modbus SL or BACnet MS/TP) - 1 CAN expansion bus	- 2 RS485 (Modbus SL or BACnet MS/TP) - 1 CAN expansion bus - RJ45 connector - Ethernet	- 1 RS485 - 1 LAN expansion bus			
	Optional communication port	None except with a gateway		With TM171A communication modules: - RS485 (Modbus SL or BACnet MS/TP) - CAN bus - RS232 - LonWorks (FFT-10) - Modbus TCP, BACnet /IP, - Ethernet	With TM171A communication modules: - RS485 (Modbus SL or BACnet MS/TP) - CAN bus - RS232 - LonWorks (FFT-10)	None except with a gateway			
	USB port	Yes, 1 USB-C		Yes, 1 USB-Mini-B	Yes, 1 USB-A and 1 USB-Mini-B	No (program can be downloaded with the TM171AMFK programming stick and TM171ADMI programming cable)			
	Services	Remote download via Modbus SL Download program and firmware via USB-C		- Download the program via USB-A or Modbus SL - Optional services depending on the Ethernet communication module	- Download the program through USB-A or Modbus SL - Remote access - HTTP Webserver (Webvisu) - FTP client/server - SNPT	Remote download via Modbus SL			
Display	Built-in	Built-in versions available		Built-in versions available	Built-in versions available	Built-in versions available			
	Remote	Yes - with with TM172DCL color touch screen displays - with HMI Harmony STU/STO offer, see on our website		Yes, - with TM172DGRP display - with TM172DCL color touch screen displays - with HMI Harmony STU/STO offer, see on our website		Yes, - with TM171DLED, TM171DLCD, and TM171DWAL2 displays - with TM172DCL color touch screen displays - with HMI Harmony STU/STO offer, see on our website			
Mounting		35 mm (1.38 in) DIN rail		35 mm (1.38 in) DIN rail, or on panel with TM172AP12PM mounting accessory		35 mm (1.38 in) DIN rail or Flush mounting			
Product certifications		CE, cURus (UL Recognized), CSA, EAC, RCM, RoHS China, UKCA		CE, cURus (UL Recognized), CSA, EAC, RCM, RoHS China, BACnet BTL		CE, cURus (UL Recognized), CSA, EAC, RCM, RoHS China			
Reference		TM173O		TM172O	TM172P	TM171O			
Page		16		20		30			

(1) Secure Interface Wifi is scheduled to be commercialized for Q2 2024.
(2) Special brackets provided with logic controllers and remote display.

Modicon M171/M172/M173

Logic controllers for HVAC and Pumping applications

M173 Optimized logic controllers

Application	Logic controllers for compact and simple machines
Product name	M173 Optimized



Reference	TM173OBM22R	TM173ODM22S	TM173ODM22R
Power supply	24 Vac/dc	24 Vac/dc	24 Vac/dc
Type of mounting	4 DIN, 35 mm/1.38 in 1/2 rail mounting	4 DIN, 35 mm/1.38 in 1/2 rail mounting	4 DIN, 35 mm/1.38 in 1/2 rail mounting
Embedded display	–	Yes	Yes
Total I/Os	22	22	22
Analog Inputs	Total	7	7
NTC (β3435 - 10 kW at 25 °C), or PT1000, or digital inputs, or 0-10 V	1	1	1
NTC (β3435 - 10 kW at 25 °C), or PT1000, or 4-20 mA, or 5 V, or 10 V, or digital inputs	6	6	6
Digital Inputs	Total	6	6
volt-free or pulse reading - up to 2 kHz	2	2	2
volt-free	4	4	4
Analog Outputs	Total	4	4
0-10 V/ 4-20 mA	1	1	1
0-10 V/PWM - 10 Hz...2 kHz	3	3	3
Digital Outputs	Total	5	5
Relay 3 A SPST 3x 1 common, 100 k cycles- no UL derating	3	3	3
Relay 3 A SPST 2x 1 common, 100 k cycles- no UL derating	2	–	2
2 SSR 2x 110/240 Vac and 24 Vac	–	2	–
Maximum I/Os expanded	78	78	78
Compatible Secure Interface	TM172SIG, TM172SIP	TM172SIG, TM172SIP	TM172SIG, TM172SIP
Compatible expansion module	TM172E12R, TM172E28R, TM171EP14R, TM171EP27R	TM172E12R, TM172E28R, TM171EP14R, TM171EP27R	TM172E12R, TM172E28R, TM171EP14R, TM171EP27R
Embeded communication ports	RS485 serial ports	–	2
	CAN expansion bus	2	1
	Connector for remote display	1	1
	Connector to communication module	1	1
	USB-C	1	1

Modicon M171/M172/M173

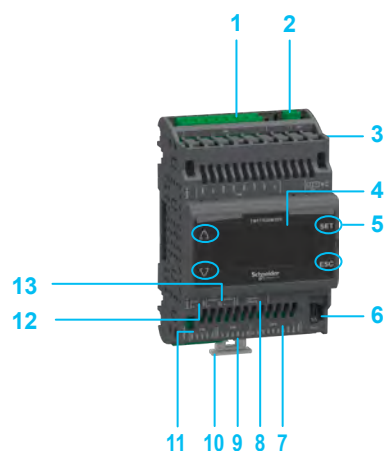
Logic controllers for HVAC and Pumping applications

M173 Optimized logic controllers

M173 Optimized logic controllers

M173 Optimized logic controllers comprise 3 models that can be used to control up to 22 embedded I/O (digital and analog).

- Power supply: 24 V $\sim$
- Two types of housing:
 - with built-in display
 - without display
- One type of mounting: on 35 mm/1.38 in $\mathcal{L}$ rail mounting: controllers to be mounted inside a cabinet
- Communication ports on **M173 Optimized** logic controllers:
 - One Modbus SL client/server
 - One USB
 - One CAN expansion bus
 - On flush mounting version:
 - One Modbus SL client/server
 - One CAN expansion bus
- M173 Optimized logic controllers can be connected to I/O expansion modules, see [page 26](#).
- M173 Optimized logic controllers are certified CE, cURus (UL Recognized), CSA, EAC, RCM, RoHS China, UKCA.



35 mm/1.38 in $\mathcal{L}$ rail mounting

M173 Optimized logic controllers (1)

- 1 Connector for removable terminal block for digital outputs - CN6
- 2 Connector for removable terminal block for isolated power supply - CN7
- 3 Connector clip
- 4 Display (except for **TM173OBM22R** model)
- 5 4 control keys for setting controller parameters (Enter, Escape, Navigation)
- 6 USB-C port to connect a PC (CN11)
- 7 Connector for removable terminal block for analog inputs - CN10
- 8 Remote display connector - CN4
- 9 Connector for removable terminal block for digital inputs - CN9
- 10 Clip-on lock for 35 mm/1.38 in $\mathcal{L}$ rail mounting
- 11 Connector for removable terminal block for analog outputs - CN8
- 12 Connector for removable terminal block for CAN expansion bus - CN1
- 13 Serial port RS-485 (Modbus SL) for removable terminal block - CN2, CN3

(1) M173 Optimized logic controllers are provided with removable terminal blocks for IO, power connections.

M173 Optimized logic controllers: Power supply: 24 V $\sim$

No. of I/O	Number and type of channels		Embedded communication port	Display	Reference	Weight kg/lb
	Inputs	Outputs				
35 mm/1.38 in  rail mounting (1)						
22	6 digital inputs: ■ 2 Volt-free or pulse reading - up to 2 kHz ■ 4x volt-free	5 digital outputs: ■ 3 Relay 3 A SPST 3x 1 common (2) ■ 2 SSR 2x 110/240 Vac and 24 Vac	■ 1 CAN expansion bus ■ 2 RS485 ■ 1 USB-C	Built-in display	TM173ODM22S	0,178 0.392
	7 analog inputs: ■ 1 NTC (β3435 - 10 kW at 25°C), or PT1000, or digital input, or 0-10 V ■ 6 NTC (b3435 - 10 kW at 25°C), or PT1000, or 4-20 mA, or 5 V, or 10 V, or digital inputs	4 analog outputs: ■ 1x 0-10 V/ 4-20 mA ■ 3x 0-10 V/PWM (10Hz...2kHz)		Built-in display	TM173ODM22R	0,182 0.401
			5 digital outputs: ■ 3 Relay 3 A SPST 3x 1 common (2) ■ 2 Relay 3 A SPST 2x 1 common (2) 4 analog outputs: ■ 1x 0-10 V/ 4-20 mA ■ 3x 0-10 V/PWM (10Hz...2kHz)	Remote display (optional)	TM173OBM22R	0,172 0.268

TM173ODM22S
TM173ODM22R

TM173OBM22R

(1) Removable terminal blocks are supplied with TM173 Optimized logic controllers.

(2) 100 k cycles- no UL derating.

Modicon M171/M172/M173

Logic controllers for HVAC and Pumping applications
M172 Optimized and Performance logic controllers, Remote displays

Application		Logic controllers for any size of connectable machines																
Product name		M172 Performance		M172 Optimized		M172 Performance			M172 Optimized		M172 Performance			M172 Optimized		M172 Performance		
																		
Reference		TM172PBG07R (1)	TM172PDG07R (1)	TM172OBM18R (1)	TM172ODM18R (1)	TM172PBG18R (1)	TM172PDG18R (1)	TM172PDG18S (1)	TM172OBM28R (1)	TM172ODM28R (1)	TM172PBG28R, TM172PBG28RI (1)	TM172PDG28R, TM172PDG28RI (1)	TM172PDG28SI (1)	TM172OBM42R (1)	TM172ODM42R (1)	TM172PBG42R, TM172PBG42RI (1)	TM172PDG42R, TM172PDG42RI (1)	TM172PDG42S, TM172PDG42SI (1)
Power supply		24 Vac/dc								24 Vac/dc								
Type of mounting		4 DIN, 35 mm/1.38 in 1/2 rail mounting Performance controllers, and Panel mounting with TM172AP12PM mounting accessory(2)								8 DIN, 35 mm/1.38 in 1/2 rail mounting Performance controllers, and Panel mounting with TM172AP12PM mounting accessory (2)								
Embedded display		No	Built-in display 128x64 LCD with backlight	No	Built-in display 128x64 LCD with backlight	No	Built-in display 128x64 LCD with backlight		No	Built-in display 128x64 LCD with backlight	No	Built-in display 128x64 LCD with backlight		No	Built-in display 128x64 LCD with backlight	No	Built-in display 128x64 LCD with backlight	
Total I/Os		7		18		18			28		28			42		42		
Analog Input		2		8		8			8		8			12		12		
NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or hOhm, or daOhm, or digital input		2		8		8			8		8			12		12		
Digital Inputs		2		2		2			8		8			12		12		
High speed counter (2 kHz), dry contact		2		2		2			2		2			2		2		
24 Vac/dc		–		–		–			6		6			10		10		
Analog Outputs		–		2		2			4		4			6		6		
0-10 V, or 4-20 mA, or PWM (2 kHz, 24 Vdc)		–		2		2			2		2			2		2		
0-10 V		–		2		2			2		2			4		4		
Digital Outputs		3		6		6			8		8			12		12		
Relay 3 A		3		6			6	4			8		6		12			10
SSR 0,5 A		–		–		–	2				–		2		–			2
Compatible Secure Interface		TM172SIG, TM172SIP								TM172SIG, TM172SIP								
Compatible expansion module		TM172E12R, TM172E28R, TM171EP14R and TM171EP27R (up to 7 I/O expansions max.)								TM172E12R, TM172E28R, TM171EP14R and TM171EP27R (up to 7 I/O expansions max.)								
Compatible expansion valve driver		TM172EVEV1U, TM172EVEV1B, TM172EVEV2B (up to 4 expansion valve drivers max.)								TM172EVEV1U, TM172EVEV1B, TM172EVEV2B (up to 4 expansion valve drivers max.)								
Embedded communication port	Ethernet (Modbus TCP, BACnet IP (B-AAC profile), WebVisu)	1		–		1			–		1			–		1		
	RS485 (Modbus SL or BACnet MS/TP (B-AAC profile))	2		2		2			2		2			2		2		
	CAN expansion bus	1		1		1			1		1			1		1		
	Communication module port	1		1		1			1		1			1		1		
	USB-B	1		1		1			1		1			1		1		
	USB-A	1		–		1			–		1			–		1		
	µSD Card slot	1		–		1			–		1			–		1		
Optional communication port	With communication module (see page 42)	- CAN expansion bus - Modbus TCP - Modbus SL(RS485) - BACnet MS/TP (B-AAC profile) - BACnet IP (B-AAC profile) - RS232 Serial link - LonWorks (FFT-10)																
	With Secure Interfaces (see page 40)	- FTPs - HTTPs - SMTPs - SNMT - MQTT - Cybersecure VPN																

(1) Products equipped with an isolated power supply, and two isolated RS485 ports. (2) Accessories to be ordered separately.

Application	Remote displays (compatible with each M172 Logic controller)					
						
References	TM172DGRP	TM172DCLWT	TM172DCLWTH	TM172DCLWTHP	TM172DCLFW	TM172DCLFG
Type of mounting	Remote wall	Remote wall	Remote wall	Remote wall	Remote flush	Remote flush
Description	LCD display with backlight	LCD display, Color touchscreen Temperature	LCD display, Color touchscreen Temperature, Relative humidity	LCD display, Color touchscreen Temperature, Relative humidity, Presence PIR	LCD display, Color touchscreen IP65 (front face)	LCD display, Color touchscreen IP65 (front face)
Programming software	EcoStruxure Machine Expert - HVAC V1.0 or higher					
Product certifications	CE, cURus (UL Recognized), CSA, EAC, RCM, RoHS China					
Communication	CAN expansion bus		Modbus SL		Modbus SL	



4 DIN - with display

M172 Optimized logic controller



8 DIN - without display



4 DIN - without display

M172 Performance logic controller



8 DIN - with display

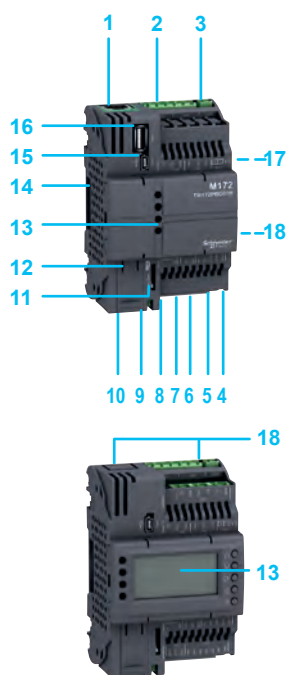
M172 Optimized and Performance logic controllers

M172 Optimized and M172 Performance logic controllers are differentiated by the connectivity: embedded on M172 Performance, optional on M172 Optimized.

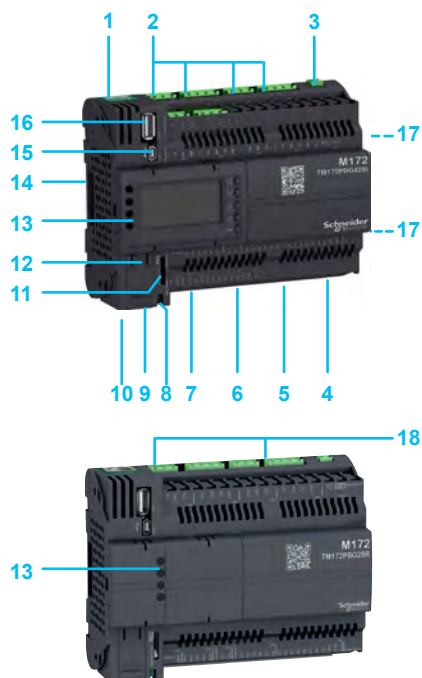
M172 logic controllers embed 7, 18, 28 or 42 I/O, and can be fitted with a display, with relay outputs, and with SSR outputs, depending on the model.

- The M172 logic controller offer comprises:
 - a M172 model to control from 7 up to 18 embedded I/O (digital and analog), in 4 DIN (controller width is 72 mm /2.83 in)
 - and M172 models to control from 28 up to 42 embedded I/O (digital and analog), in 8 DIN (controller width 144 mm /5.66 in)
- Power supply: 24 V $\sim$
- Two types of housing:
 - with built-in display
 - without display
- Two types of mounting:
 - On 35 mm /1.38 in $\perp$ rail mounting: for M172 logic controller to be mounted inside a cabinet
 - On panel: with **TM172AP12PM** fixing accessory
- Communication ports on M172 Optimized logic controllers:
 - Two RS485 for Modbus SL (client/server) (only 1 client) or 1 for BACnet MS/TP (B-AAC profile, BACnet BTL certified)
 - One for CAN expansion bus
 - Plus one communication module connector
- Communication ports on M172 Performance logic controllers: same as M171 Optimized, plus one RJ45 for Modbus TCP, BACnet IP (B-AAC profile, BACnet BTL certified) and Ethernet
- M172 logic controllers can be connected to communication modules, offering another connection to a CAN expansion bus, Modbus SL or LonWorks, etc., see [page 42](#).
- M172 logic controllers are certified CEC, cURus (UL Recognized), CSA, EAC, RCM, RoHS China, and BACnet BTL certified.
- Micro SD card: a slot for a micro SD memory card is available on the front face of the M172 Performance logic controllers (1).
The micro SD card is used for:
 - Data logging
 - Webserver storage
- USB programming ports
 - The USB-A port is available on M172 Performance logic controllers, used to transfer programs with a memory stick.
 - USB mini B is available on M172 Optimized and Performance logic controllers, used to connect to a PC for programming, see [page 49](#).

(1) M172 Optimized logic controllers do not have a slot for a micro SD card (no slot can be added later).



4 DIN controller



8 DIN controller

M172 Optimized and Performance logic controllers

logic controllers with 7 or 18 I/O (in 4 DIN: controller width is 72 mm / 2.83 in) (1)

- 1 RJ45 connector for Ethernet Modbus TCP, BACnet IP (B-AAC profile) (2)
- 2 Connector for removable terminal block for digital outputs
- 3 Connector for removable terminal block for power supply (24 V $\approx$) (3)
- 4 Connector for removable terminal block for analog inputs
- 5 Connector for removable terminal block for digital inputs
- 6 Connector for removable terminal block for fast digital inputs (high speed counter)
- 7 Connector for removable terminal block for analog outputs
- 8 Connector for removable terminal block for RS485-1 (Modbus SL or BACnet MS/TP) (3)
- 9 Connector for removable terminal block for RS485-2 (Modbus SL or BACnet MS/TP) (3)
- 10 Connector for removable terminal block for CAN expansion bus
- 11 Slot for micro SD card (2)
- 12 Slot for battery (behind the front flap)
- 13 On TM172●D●●●: Built-in display, 4 status LEDs and 5 control keys for setting controller parameters
On TM172●B●●●: 4 status LEDs and 5 control keys for setting controller parameters, behind a front panel
- 14 Connector for communication module
- 15 USB-B port to link a PC
- 16 USB-A port for USB stick (2)
- 17 Clip-on lock for 35 mm / 1.38 in $\perp$ rail mounting
- 18 Two slots for the TM172AP12PM fixing accessory

M172 logic controllers with 28 or 42 I/O (in 8 DIN: controller width is 144 mm / 5.66 in) (1)

- 1 RJ45 connector for Ethernet Modbus TCP and BACnet IP (B-AAC profile) (2)
- 2 Connector for removable terminal block for digital outputs
- 3 Connector for removable terminal block for power supply (24 V $\approx$) (3)
- 4 Connector for removable terminal block for analog inputs
- 5 Connector for removable terminal block for digital inputs
- 6 Connector for removable terminal block for fast digital inputs (high speed counter)
- 7 Connector for removable terminal block for analog outputs
- 8 Connector for removable terminal block for RS485-1 (Modbus SL or BACnet MS/TP) (3)
- 9 Connector for removable terminal block for RS485-2 (Modbus SL or BACnet MS/TP) (3)
- 10 Connector for removable terminal block for CAN expansion bus
- 11 Slot for micro SD card (2)
- 12 Slot for battery (behind the front flap)
- 13 On TM172●D●●●: Built-in display, 4 status LEDs and 5 control keys for setting controller parameters
On TM172●B●●●: 4 status LEDs and 5 control keys for setting controller parameters, behind a front panel
- 14 Connector for communication modules
- 15 USB-B port to connect a PC
- 16 USB-A port for USB stick (2)
- 17 Clip-on lock for 35 mm / 1.38 in $\perp$ rail mounting
- 18 Two slots for the TM172AP12PM fixing accessory

(1) TM172ASCTB●●● removable terminal blocks to be ordered separately, see [page 27](#).

(2) Only for M172 Performance.

(3) TM172O●●●●, TM172P●G07R, TM172P●G18●, TM172P●G28●I and TM172P●G42●I have an isolated power supply and two isolated RS485 ports.

Modicon M171/M172/M173

Logic controllers for HVAC and Pumping applications

M172 Optimized logic controllers



TM172QBM18R



TM172ODM18R



TM172OBM28R



TM172QDM28R



TM172OBM42R



TM172ODM42R



TM172ASCTB28



TM172AP12PM

M172 Optimized logic controllers: Power supply: 24 V $\simeq$

35 mm/1.38 in □ rail mounting, and Panel mounting with accessory

No. of I/O	Number and type of channels	Embedded communication port	Display	Reference	Weight kg/lb	
	Inputs	Outputs				
18	2 digital inputs: ■ 2 high speed counter (2 kHz), dry contact	6 digital outputs: ■ 1 SPDT relay 3 A ■ 2 SPST 3 A with the same common ■ 1 SPST 3 A ■ 2 SPST 3 A with independent common	■ 1 CAN expansion bus ■ 2 RS485 ■ 1 USB-B ■ 1 Communication module port	Remote display (optional)	TM172OBM18R (1)	0.170/ 0.375
	8 analog inputs (configurable in pairs): ■ 8 NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or hOhm, or daOhm, or digital input	2 analog outputs: ■ 2 x 0-10 V, or 4-20 mA, or PWM (2 kHz, 24 V ---)		Built-in display 128x64 LCD with backlight	TM172ODM18R (1)	0.195/ 0.430
28	8 digital inputs: ■ 6 24 V ~ or --- ■ 2 high speed counters, dry contact	8 digital outputs: ■ 1 SPDT Relay 3 A ■ 3 SPST 3 A with the same common ■ 2 SPST 3 A with the same common ■ 2 SPST 3 A with independent common	■ 1 CAN expansion bus ■ 2 RS485 ■ 1 USB-B ■ 1 Communication module port	Remote display (optional)	TM172OBM28R (1)	0.390/ 0.859
	8 analog inputs (configurable in pairs): ■ 8 NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or digital input	4 analog outputs ■ 2 x 0-10 V, or 4-20 mA, or PWM (2 kHz, 24 V ---) ■ 2 x 0-10 V		Built-in display 128x64 LCD with backlight	TM172ODM28R (1)	0.390/ 0.859
42	12 digital inputs: ■ 10 24 V ~ or --- ■ 2 high speed counters, dry contact	12 digital outputs: ■ 2 SPDT Relay 3 A ■ 3 SPST 3 A with the same common ■ 3 SPST 3 A with the same common ■ 2 SPST 3 A with the same common ■ 2 SPST 3 A with independent common	■ 1 CAN expansion bus ■ 2 RS485 ■ 1 USB-B ■ 1 Communication module port	Remote display (optional)	TM172OBM42R (1)	0.480/ 1.058
	12 analog inputs (configurable in pairs): ■ 12 NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or digital input	6 analog outputs: ■ 2 x 0-10 V, or 4-20 mA, or PWM (2 kHz, 24 V ---) ■ 4 x 0-10 V		Built-in display 128x64 LCD with backlight	TM172ODM42R (1)	0.480/ 1.058

Accessories to be ordered separately

Designation	Use for	Reference	Weight kg/lb
I/O screw terminal blocks	TM172●●●07R logic controllers	TM172ASCTB07	0.025/ 0.055
	TM172●●●18● logic controllers	TM172ASCTB18	0.040/ 0.088
	TM172P●●●28●, TM172P●●●28●I logic controllers	TM172ASCTB28	0.100/ 0.220
	TM172P●●●42●, TM172P●●●42●I logic controllers	TM172ASCTB42	0.150/ 0.331
Fixing accessory: 12 clip-on locks for panel mounting	For mounting M172 logic controllers and M172 expansion modules on panel	TM172AP12PM	0.050/ 0.110

(1) Products equipped with an isolated power supply, and two isolated RS485 ports.



TM172PBG07R



TM172PDG18R



TM172PBG28RI



TM172PDG28RI



TM172PBG42RI



TM172PDG42SI

M172 Performance logic controllers: Power supply: 24 V ~

35 mm/1.38 in rail mounting, and panel mounting with accessory

No. of I/O	Number and type of channels	Outputs	Embedded communication port	Display	Reference	Weight kg/lb
7	2 digital inputs: 2 high speed counter (2 kHz), dry contact 2 analog inputs (configurable in pairs): 2 NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or hOhm, or daOhm, or digital input	3 digital outputs: 1 SPDT relay 3 A 2 SPST 3 A with the same common	1 Ethernet 1 CAN expansion bus 2 RS485 1 USB-A 1 USB-B 1 Communication module port 1 µSD Card slot	Remote display (optional) Built-in display 128x64 LCD with backlight	TM172PBG07R (1) TM172PDG07R (1)	0.175/0.386 0.200/0.441
18	2 digital inputs: 2 high speed counters, dry contact 8 analog inputs (configurable in pairs): 8 NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or hOhm, or daOhm, or digital input	6 digital outputs: 1 SPDT relay 3 A 2 SPST 3 A with the same common 1 SPST 3 A 2 SPST 3 A with independent common - Optional 2 SSR 0.5 A with independent common for TM172PDG18S only 2 Analog outputs: 2 x 0-10 V, or 4-20 mA, or PWM (2 kHz, 24 V ~)	1 Ethernet 1 CAN expansion bus 2 RS485 1 USB-A 1 USB-B 1 Communication module port 1 µSD Card slot	Remote display (optional) Built-in display 128x64 LCD with backlight	TM172PBG18R (1) TM172PDG18R (1) TM172PDG18S (1)	0.200/0.441 0.225/0.496 0.225/0.496
28	8 digital inputs: 6 24 V ~ or ~ 2 high speed counters, dry contact 8 analog inputs, (configurable in pairs): 8 NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or digital input	8 digital outputs: 1 SPDT Relay 1 A or 3 A for TM172PBG28RI 3 SPST 3 A with the same common 2 SPST 3 A with the same common 2 SPST 3 A with independent common - Optional 2 SSR 0.5 A with independent common for TM172PDG28SI only 4 analog outputs: 2 x 0-10 V, or 4-20 mA, or PWM (2 kHz, 24 V ~) 2 x 0-10 V	1 Ethernet 1 CAN expansion bus 2 RS485 1 USB-A 1 USB-B 1 Communication module port 1 µSD Card slot	Remote display (optional) Built-in display 128x64 LCD with backlight Remote display (optional) Built-in display 128x64 LCD with backlight	TM172PBG28R (1) TM172PDG28R (1) TM172PBG28RI (1) TM172PDG28RI (1) TM172PDG28SI (1)	0.300/0.661 0.300/0.661 0.390/0.859 0.390/0.859
42	12 digital inputs: 10 24 V ~ 2 high speed counter, dry contact 12 analog inputs, (configurable in pairs): 12 NTC, or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or digital input	12 digital outputs: 2 SPDT relay 1 A or 3 A for TM172PBG42RI 3 SPST 3 A with the same common 3 SPST 3 A with the same common 2 SPST 3 A with the same common 2 SPST 3 A with independent common - Optional 2 SSR 0.5 A with independent common for TM172PDG42S and TM172PDG42SI only 6 analog outputs: 2 x 0-10 V, or 4-20 mA, or PWM (2 kHz, 24 V ~) 4 x 0-10 V	1 Ethernet 1 CAN expansion bus 2 RS485 1 USB-A 1 USB-B 1 Communication module port 1 µSD Card slot	Remote display (optional) Built-in display 128x64 LCD with backlight Remote display (optional) Built-in display 128x64 LCD with backlight	TM172PBG42R (1) TM172PDG42R (1) TM172PDG42S (1) TM172PBG42RI (1) TM172PDG42RI (1) TM172PDG42SI (1)	0.385/0.849 0.385/0.849 0.385/0.849 0.480/1.058 0.480/1.058

Accessories to be ordered separately

I/O screw terminal blocks, Fixing accessory

See page 27

(1) Products equipped with an isolated power supply, and two isolated RS485 ports.

Modicon M171/M172/M173

Logic controllers for HVAC and Pumping applications

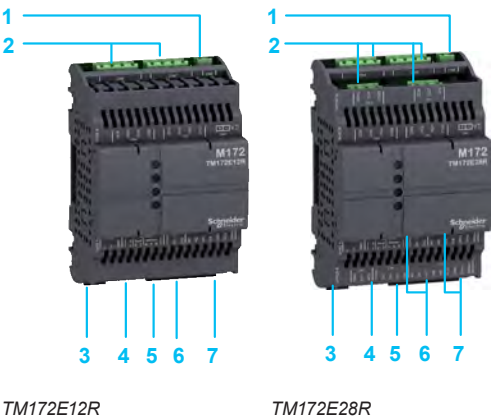
I/O expansion modules for M173 and M172 logic controllers

I/O expansion modules

Two I/O expansion modules are available to increase the number of I/O up to 78 on M173 logic controllers, and up to 238 on M172 logic controllers.

- Expanded I/O types are digital and analog; the mix between inputs and outputs differs according to the module, making it easier to adapt the configuration to each need.
- They are connected via the CAN expansion bus of the logic controllers.
- The maximum number of expansion modules on the CAN expansion bus is 7, in any combination (if more expansions are needed, please contact our Customer Care Centre).
- The expansion modules are equipped with DIP switches which can be used to set the baud rate, the network address and also to incorporate a 120 ohm terminal resistor.
- The I/O can be configured in pairs, like M172 controllers.
- I/O expansion modules compatibility:

Logic controllers	Compatible I/O expansion module (reference)
M172 Optimized (TM172O●●●●)	TM172E12R
M172 Performance (TM172P●●●●)	TM172E28R
	Legacy TM171EP expansion modules are also compatible with M172.
M173 Optimized (TM173O●●●●)	TM172E12R
	TM172E28R



TM172E12R

TM172E28R



TM172E28R

TM172E12R and TM172E28R expansion modules (1)

- 1 Connector for removable terminal block for power supply (24 V ~)
- 2 Removable terminal block for digital outputs
- 3 Connector for removable terminal block for CAN expansion bus
- 4 DIP switches
- 5 Clip-on lock for 35 mm/1.38 in rail mounting
- 6 Connector for removable terminal block for digital inputs
- 7 Connector for removable terminal block for analog inputs with 5 V ~/24 V ~ output power supply

- TM172E28R expansion module (1)**
- 8 Connector for removable terminal block for analog outputs
 - 9 Two slots for TM172AP12PM fixing accessory

(1) Removable terminal blocks to be ordered separately, see [page 27](#).



TM172E12R



TM172E28R



TM172ASCTB12E



TM172ASCTB28E



TM172AP12PM

I/O expansion modules						
35 mm/1.38 in 1/2 rail mounting						
No. of I/O	Number and type of channels		Compatibility	Embedded communication port	Reference	Weight kg/lb
	Inputs (1)	Outputs (1)				
12	2 digital inputs: ■ 2 high speed counters, dry contact 4 analog inputs: ■ 4 NTC or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or hOhm, or daOhm, or digital inputs	6 digital outputs: ■ 3 SPST 3 A with the same common ■ 3 SPST 3 A with the same common	TM173O●●●● TM172O●●●● TM172P●●●●	■ 1 CAN expansion bus	TM172E12R	0.140/ 0.308
28	6 digital inputs: ■ 4 ~ or 24 V $\overline{\text{---}}$ ■ 2 high speed counters, dry contact 10 analog inputs: ■ 10 NTC or PT1000, or PTC, or 0-20 mA, or 4-20 mA, or 0-5 V, or 0-10 V, or hOhm, or daOhm, or digital inputs	10 digital outputs: ■ 3 SPST 3 A with the same common ■ 3 SPST 3 A with the same common ■ 2 SPST 3 A with the same common ■ 2 SPST 3 A with the same common 2 analog outputs: ■ 2 x 0-10 V, or 4-20 mA, or PWM (2 kHz, 24 V $\overline{\text{---}}$)	TM173O●●●● TM172O●●●● TM172P●●●●	■ 1 CAN expansion bus	TM172E28R	0.190/ 0.418

Accessories to be ordered separately			
Designation	Compatibility	Reference	Weight kg/lb
Screw terminal blocks (inputs, outputs, and communication bus)	TM172E12R expansion module	TM172ASCTB12E	0.070/ 0.154
	TM172E28R expansion module	TM172ASCTB28E	0.100/ 0.220
Fixing accessory: 12 clip-on locks for panel mounting	TM172E●●R expansion modules	TM172AP12PM	0.055/ 0.110

(1) Removable terminal blocks to be ordered separately.

Remote displays

Remote color touch screen displays

Six remote color touch screen displays are dedicated to the M172 Optimized and Performance logic controllers, distinguished by use and type of mounting.

These displays can be also used with M171 controllers with Modbus SL or with third-party products equipped via Modbus SL.

They are all programmable with EcoStruxure Machine Expert - HVAC. The remote color touch screen displays have the same firmware, meaning they can be swapped interchangeably.

- TM172DCLWT●● are designed for wall mounting and indoor use, depending on the reference, for controlling temperature, relative humidity and PIR presence with built-in sensor.
- TM172DCLF● are designed for flush mounting, and wall mounting with an accessory, and either indoor or outdoor uses, with a or dark gray housing. An installation on a wall with TM172ABKP●● accessories, useful for a plant room.
- TM172DCLWT● and TM172DCLF● displays can be mounted vertically (portrait) or horizontally (landscape) (1). They can be configured for Modbus SL as client or server, by means of the software.
 - On Modbus SL Server, up to 8 displays can be installed in the same network.
 - On Modbus SL Client, up to 8 devices can be managed via the display.

Remote monochrome display

- TM172DGRP monochrome display is dedicated to the M172 Optimized and M172 Performance logic controllers. It is designed for flush mounting, and wall mounting with an accessory, and indoor use. It is programmable with EcoStruxure Machine Expert - HVAC.



TM172DCLWT●●

- 1 3.5" color touch screen LCD (320 x 240 pixels)
- 2 Holes for presence (motion) detection
- 3 Input connector (USB Micro-B port)
- 4 Power Supply (24 V ~)
- 5 RS485 Modbus serial line
- 6 Holes for temperature and humidity measurement

TM172DCLFW, TM172DCLFG

- 1 3.5" color touch screen LCD (320 x 240 pixels)
- 2 Input connector (USB Micro-B port)
- 3 Power Supply (24 V ~)
- 5 RS485 Modbus serial line

TM172DGRP

- 1 Backlight monochrome LCD screen (240 x 140 pixels)
- 2 5 control keys
- 3 CAN bus connector

(1) With landscape mounting, temperature and humidity sensors cannot be used as they are not accurate.



TM172DCLWT●●



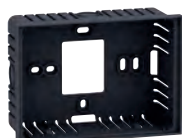
TM172DCLFW



TM172DCLFG



TM172DGRP



TM172ABKPG



TM171ABKPG

Remote displays					
Type	Description	Housing	Built-in sensor for	Reference	Weight kg/lb
Remote color touch screen wall mounting displays	- Power supply: 24 V $\sim$ - Color touchscreen - Size: 3.5" - Resolution: 320 x 240 pixels - IP20 - Communication port: 1 RS485, Modbus SL with terminal blocks	White	Temperature	TM172DCLWT	0.340/ 0.749
			- Temperature - Relative humidity	TM172DCLWTH	0.340/ 0.749
			- Temperature - Relative humidity - Presence PIR	TM172DCLWTHP	0.340/ 0.749
Remote color touch screen flush mounting displays	- Power supply: 24 V $\sim$ - Color touchscreen - Size: 3.5" - Resolution: 320 x 240 pixels - IP65 (front face) - Communication port: 1 RS485, Modbus SL with terminal blocks	White	–	TM172DCLFW	0.205/ 0.452
		Grey	–	TM172DCLFG	0.205/ 0.452
Remote display monochrome	5 control keys - Backlit LCD, 240 x 140 pixels, - Monochrome, - With real time clock	Grey		TM172DGRP	0.197/ 0.430
Accessories to be ordered separately					
Type	Use			Reference	Weight kg/lb
Mounting accessories (1)	White wall support for TM172DCLFW display			TM172ABKPW	0.060/ 0.132
	Grey wall support for TM172DCLFG display			TM172ABKPG	0.060/ 0.132
	Wall bracket For TM172DGRP display			TM171ABKPG	0.015/ 0.030

(1) With the use of TM172ABKP●● accessories, the degree of protection for the TM172DCLF● displays is IP20.

Modicon M171/M172/M173

Logic controllers for HVAC and Pumping applications

M171 Optimized logic controllers and Remote displays

Application	Logic controllers for Simple and compact machines								
Product name	M171 Optimized								
									
Reference	TM171OBM14R (1)	TM171OD14R (1)	TM171ODM14R (1)	TM171OBM22R	TM171OD22R	TM171ODM22R	TM171ODM22S	TM171OF22R	TM171OFM22R
Power supply	100-240 Vac			24 Vac/dc (3) (4)					
Type of mounting	4 DIN, 35 mm/1.38 in 𐀀 rail mounting			4 DIN, 35 mm/1.38 in 𐀀 rail mounting				Flush mounting	
Embedded display	–	Built-in display		–	Built-in display				
Total I/Os	14			22					
Analog Inputs	5			5					
NTC, or PT1000, or digital inputs	2			–					
NTC, or 0-20 mA, or 4-20 mA, or 0-10 V, or 0-5 V, or 0-1 V, or digital inputs	2			2					
NTC, or PT1000, or 0-20 mA, or 4-20 mA, or 0-10 V, or 0-5 V, or 0-1 V, or digital input	1			–					
NTC or digital inputs	–			3					
Digital Inputs	2			6					
open collector or digital inputs (2)	2			–					
volt-free in 1 group	–			6					
Analog Outputs	5			5					
open collector (2) for 12 V PWM/PPM or digital inputs	2			–					
open collector for 12 V PWM/PPM	–			2					
0-10 V	2			3					
4-20 mA	1			–					
Digital Outputs	4			6					
Relay 2 A, 230 Vac	4			5		3		5	
open collector	–			1		1		1	
SSR (3 A, 230 Vac)	–			–		2		–	
Maximum I/Os expanded	22			44					
Compatible Secure Interface	TM172SIG	TM172SIG (5)	TM172SIG	TM172SIG	TM172SIG (5)	TM172SIG	TM172SIG	TM172SIG (5)	TM172SIG
Compatible expansion module	TM171EO14R			TM171EO15R, TM171EO22R					
Embeded communication ports	RS485 1	– 1	1	1	–	1	1	–	1
LAN expansion bus	1			1					
Connection accessories references (sold in lots of 5)									
Low voltage connector	–			TM171ACB4OI1M, TM171ACB4OI2M					
Analog output connector	–			TM171ACB4OAO1M, TM171ACB4OAO2M					
Modbus SL connector	–			TM171ACB4ORS485	–	TM171ACB4ORS485	TM171ACB4ORS485	–	TM171ACB4ORS485
LAN expansion bus connector	TM171ACB4OLAN			TM171ACB4OLAN					

(1) Terminal blocks are supplied with TM171OBM14R, TM171OD14R, and TM171ODM14R.

(2) Both I/O are the same. On the same channel: 2 digital inputs or 2 analog outputs (depending on the configuration).

(3) Except for for TM171ODM22S: 12-24 Vac.

(4) Connectors to be ordered separately, see [page 35](#).

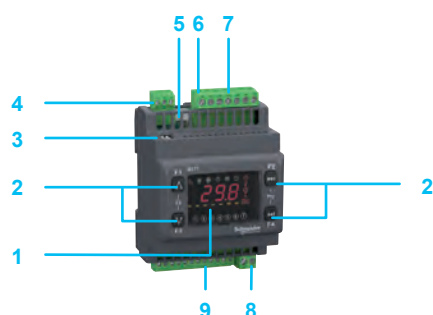
(5) When controller is associated to a TM171AMB Communication module.

Application	Remote Displays (compatible with each M171 Logic controller)								
									
Reference	TM171DLED	TM171DLCD2U	TM171DWAL2U	TM171DWAL2L	TM172DCLWT	TM172DCLWTH	TM172DCLWTHP	TM172DCLFW	TM172DCLFG
Type of mounting	Remote flush	Remote flush	Remote wall	Remote wall	Remote wall	Remote wall	Remote wall	Remote wall	Remote flush
Description	LED display Keyboard: 4 buttons	LCD display Keyboard: 7 buttons	LCD display Keyboard: 4 buttons Without backlight	LCD display Keyboard: 4 buttons With backlight	LCD display Color touchscreen Temperature	LCD display Color touchscreen Temperature, Relative humidity	LCD display Color touchscreen Temperature, Relative humidity Presence PIR	LCD display Color touchscreen IP65 (front face)	LCD display Color touchscreen IP65 (front face)
Programming software	EcoStruxure Machine Expert - HVAC V1.0 or higher				EcoStruxure Machine Expert - HVAC V1.0 or higher				
Product certifications	CE, UL (recognized), cURus, CSA, EAC, RCM, RoHS China.				CE, UL (recognized), cURus, CSA, EAC, RCM, RoHS China.				
Communication	LAN expansion bus			LAN expansion bus	Modbus SL	–	–	–	–

M171 Optimized logic controllers

The M171 Optimized logic controllers comprise 10 models that can be used to control from 14 up to 22 embedded I/O (digital and analog).

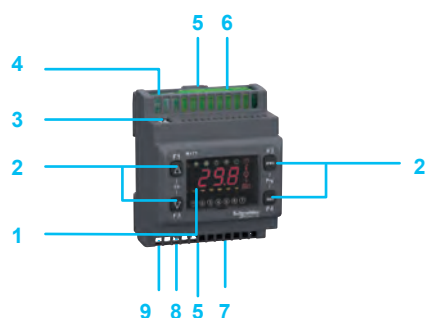
- Two types of power supply are available:
 - 100-240 V ~
 - 12-24 V ~ or 24 V =
- Two types of housing:
 - with built-in display
 - with remote display that can be added by means of the LAN expansion bus
- Two types of mounting:
 - Flush mounting: controllers to be mounted on a cabinet door
 - On 35 mm/1.38 in rail mounting: controllers to be mounted inside a cabinet
- Communication ports on M171 Optimized logic controllers:
 - One optional Modbus SL bus
 - One LAN expansion bus
- M171 Optimized logic controllers are certified CE, UL (recognized), cURus, CSA, EAC, RCM, RoHS China.



35 mm/1.38 in rail mounting

TM171O●14R Optimized logic controllers

- 1 Display
- 2 Four navigation keys for setting controller parameters
- 3 Programming port (TTL)
- 4 Removable terminal block for RS 485 serial port (TM171O●M14R)
- 5 Wired connector for LAN expansion bus
- 6 Clip-on lock for 35 mm/1.38 in rail mounting
- 7 Removable terminal block for digital outputs
- 8 Removable terminal block for 100...240 V ~ power supply
- 9 Removable terminal block for I/O



TM171O●22R● Optimized logic controllers (1)

- 1 Display
- 2 Four navigation keys for setting controller parameters
- 3 Programming port (TTL)
- 4 Wired connector for RS 485 serial port (TM171O●M14R)
- 5 Clip-on lock for 35 mm/1.38 in rail mounting
- 6 Removable terminal block for outputs
- 7 Wired connector for 12-24 V ~ or 24 V = power supply, and for low voltage I/O
- 8 Wired connector for analog output
- 9 Wired connector for LAN expansion bus

Flush mounting

TM171OF●22R● Optimized logic controllers (1)

- 1 Display
- 2 Four navigation keys for setting controller parameters
- 3 Wired connector for RS 485 serial port (TM171OF●M22R)
- 4 Wired connector for analog outputs
- 5 Wired connector for LAN expansion bus
- 6 Programming port (TTL)



(1) Connectors to be ordered separately, see [page 35](#).



TM171OBM14R



TM171OD14R



TM171ODM14R



TM171OBM22R



TM171OD22R



TM171ODM22R



TM171OF22R



TM171OFM22R

M171 Optimized logic controllers: Power supply: 100-240 V ~					
No. of I/O	Number and type of channels		Embedded communication	Display	Reference
	Inputs	Outputs			Weight kg/lb
35 mm/1.38 in rail mounting (1)					
14	2 digital inputs: 2 open collector or digital inputs (2) 5 configurable analog inputs: 3 NTC, or PT1000, or digital inputs 2 NTC, or 0-20 mA, or 4-20 mA, or 0-10 V, or 0-5 V, or 0-1 V, or digital inputs	4 digital outputs: 3 SPST (2 A, 230 V ~) with the same common 1 SPDT (2 A, 230 V ~) 5 analog outputs: 2 open collector (2) for 12 V PWM/PPM or digital inputs 2 x 0-10 V 1 x 4-20 mA	1 RS485 1 LAN expansion bus	Remote display (optional)	TM171OBM14R 0.190/0.420
			1 LAN expansion bus	Built-in display	TM171OD14R 0.190/0.420
			1 RS485 1 LAN expansion bus	Built-in display	TM171ODM14R 0.190/0.420

M171 Optimized logic controllers: Power supply: 12-24 V ~ or 24 V --- (3) (4)					
35 mm/1.38 in rail mounting					
22	6 digital inputs: 6 volt-free in 1 group 5 configurable analog inputs: 3 NTC or digital inputs 2 NTC, or 0-20 mA, or 4-20 mA, or 0-10 V, or 0-5 V, or 0-1 V, or digital inputs	6 digital outputs: 3 SPST (2 A, 230 V ~) with the same common 2 SPST (2 A, 230 V ~) with independent common 1 open collector 5 analog outputs: 2 open collector for 12 V PWM/PPM 3 x 0-10 V	1 RS485 1 LAN expansion bus	Remote display (optional)	TM171OBM22R 0.190/0.420
			1 LAN expansion bus	Built-in display	TM171OD22R 0.190/0.420
			1 RS485 1 LAN expansion bus	Built-in display	TM171ODM22R 0.190/0.420
		6 digital outputs: 3 SPST (2 A, 230 V ~) with the same common 2 SSR (3 A, 230 V ~) 1 open collector 5 analog outputs: 2 open collector for 12 V PWM/PPM 3 x 0-10 V	1 RS485 1 LAN expansion bus	Built-in display	TM171ODM22S 0.190/0.420

Flush mounting					
22	6 digital inputs: 6 volt-free in 1 group 5 configurable analog inputs: 3 NTC or digital input 2 NTC, or 0-20 mA, or 4-20 mA, or 0-10 V, or 0-5 V, or 0-1 V, or digital inputs	6 digital outputs: 3 SPST (2 A, 230 V ~) with the same common 2 SPST (2 A, 230 V ~) with independent common 1 open collector 5 analog outputs: 2 open collector for 12 V PWM/PPM 3 x 0-10 V	1 LAN expansion bus	Built-in display	TM171OF22R 0.164/0.360
			1 RS485 1 LAN expansion bus	Built-in display	TM171OFM22R 0.164/0.360

Remote display for M171 Optimized logic controllers

Remote displays

See page 35

Connection accessories for M171 Optimized logic controllers

Connectors

Low voltage connector, Analog output connector, Modbus SL connector, LAN expansion bus connector

See page 35

(1) Terminal blocks are supplied with **TM171OBM14R**, **TM171OD14R**, and **TM171ODM14R**.

(2) Both I/O are the same. On the same channel: 2 digital inputs or 2 analog outputs (depending on the configuration).

(3) Except for **TM171ODM22S**: 12-24 V ~.

(4) Connectors to be ordered separately, see page 35.

I/O expansion modules

Three I/O expansion modules are available to increase the number of I/O up to 44 on M171 Optimized logic controllers:

- Expanded I/O types are digital and analog
- I/O expansion modules are connected via the LAN expansion bus on M171 Optimized logic controllers
- I/O expansion modules compatibility:

Logic controller type	Reference	Compatible I/O expansion module (reference)
M171 Optimized	TM171OBM14R, TM171OD14R, TM171ODM14R	TM171EO14R
	TM171OBM22R, TM171OD22R, TM171ODM22R, TM171ODM22S, TM171OF22R, TM171OFM22R	TM171EO15R
		TM171EO22R



TM171EO...R expansion modules (1)

35 mm/1.38 in rail mounting

- Service port (TTL)
- Wired connector for removable terminal block for Modbus SL
- Connector for removable terminal block for digital outputs
- Wired connector for removable terminal block for power supply (12-24 V ~ or 24 V -),
- Wired connector for low voltage I/O
- Clip-on lock for 35 mm/1.38 in rail mounting
- Wired connector for removable terminal block for analog outputs
- Wired connector for removable terminal block for LAN expansion bus

(1) Removable terminal blocks to be ordered separately, except for **TM171EO14R**.

I/O expansion modules

35 mm/1.38 in rail mounting

No. of I/O	Number and type of channels	Compatibility	Embedded communication port	Reference	Weight kg/lb
	Inputs	Outputs			
14	2 digital inputs: 2 open collector or digital inputs (1) 5 configurable analog inputs: ■ 3 NTC or digital inputs ■ 2 NTC, or 0-20 mA, or 4-20 mA, or 0-10 V, or 0-5 V, or 0-1 V, or digital inputs	4 digital outputs: ■ 3 SPST (2 A, 230 V ~) with the same common ■ 1 SPDT (2 A, 230 V ~) 5 analog outputs: ■ 2 open collector for 12 V PWM/PPM or digital inputs (1) ■ 2 x 0-10 V ■ 1 x 4-20 mA	TM171OBM14R, TM171OD14R, TM171ODM14R ■ 1 LAN expansion bus	TM171EO14R	0.190/ 0.420
15	6 digital inputs: volt-free 3 analog inputs: NTC or digital inputs	4 digital outputs: ■ 3 2 A, 250 V ~ ■ 1 open collector 2 analog outputs: open collector (PPM/PWM)	TM171OBM22R, TM171OD22R, TM171ODM22R, TM171ODM22S, TM171OF22R, TM171OFM22R ■ 1 LAN expansion bus	TM171EO15R	0.190/ 0.420
22	6 digital inputs: volt-free 5 analog inputs: ■ 3 NTC or digital inputs ■ 2 NTC, or 0-20 mA, or 4-20 mA, or 0-10 V, or digital inputs	6 digital outputs: ■ 5 2 A, 250 V ~ ■ 1 open collector 5 analog outputs: ■ 2 open collector (PPM/PWM) ■ 3 x 0-10 V	TM171OBM22R, TM171OD22R, TM171ODM22R, TM171ODM22S, TM171OF22R, TM171OFM22R ■ 1 LAN expansion bus	TM171EO22R	0.190/ 0.420

Accessories for I/O expansion modules

Designation	Description	Cable length (m/ft.)	Unit reference	Weight kg/lb
Accessories to be ordered separately				
Analog output connector (0-10 V outputs) Sold in lots of 5 (item 1)	Cordset equipped with a 4-pin connector at one end	1/3.3	TM171ACB4OAO1M	0.075/ 0.170
		2/6.6	TM171ACB4OAO2M	0.125/ 0.280
Low voltage connector Sold in lots of 5 (item 2)	Screw terminal block and a cordset equipped with a 20-pin connector at one end	1/3.3	TM171ACB4OI1M	0.575/ 1.270
		2/ 6.6	TM171ACB4OI2M	1.120/ 2.470
Accessory – Supplied with each expansion module				
LAN expansion bus connector Sold in lots of 5 (item 3)	Cordset equipped with a 3-pin connector at each end	2/6.6	TM171ACB4OLAN	0.060/ 0.130

- (1) On the same channel: 2 digital inputs or 2 analog outputs (depending on the configuration).
 (2) Minimum set for operating controllers.



TM171EO14R



TM171EO15R



TM171EO22R



Connection accessories (2) for expansion modules:
 TM171EO15R, M171EO22R



TM171DLED (1)



TM171DLCD2U



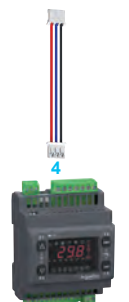
TM171DWAL2U



TM171DWAL2L



Connection accessories (2)
for M171 Optimized logic controller (rail mounting): TM171OBM22R, TM171OD22R, TM171ODM22R and TM171ODM22S
for M171 Optimized logic controller (flush mounting): TM171OF22R and TM171OFM22R



Connection accessories (2) for M171 Optimized logic controller (rail mounting): TM171OBM14R, TM171OD14R, TM171ODM14R
N.B.: terminal blocks are supplied with TM171OBM14R, TM171OD14R, and TM171ODM14R



TM171ALAN

Remote displays for M171 Optimized logic controllers

The four available remote displays are distinguished by technology and type of mounting.

- Technology: LED display or LCD display, with or without backlight
- Mounting: flush mounting or wall mounting

The remote displays are connected to the LAN expansion bus which provides the power supply.

Type	Description	Reference	Weight kg/lb
Remote flush mounting displays With realtime clock	■ LED display: 4 digits, 7 segments ■ Keyboard: 4 buttons ■ Communication port: 1 for LAN expansion bus – with wired connector (1) or screw terminal blocks	TM171DLED	0.042/ 0.090
	■ LCD display (with segments) ■ Keyboard: 7 buttons ■ Flush mounting ■ Communication port: 1 for LAN expansion bus – with screw terminal blocks ■ 2 analog inputs: - 1 NTC or digital input - 1 NTC or 4-20 mA or digital input	TM171DLCD2U	0.170/ 0.370
Remote wall mounting displays With realtime clock	■ Without backlight	TM171DWAL2U	0.143/ 0.320
	■ With backlight	TM171DWAL2L	0.143/ 0.320

Connection accessories for M171 Optimized logic controllers to be ordered separately

Type	Item	Description	Cable length (m/ft.)	Unit reference	Weight kg/lb
Low voltage connector Sold in lots of 5	1	Screw terminal block and a cordset equipped with a 20-pin connector at one end	1/3.3	TM171ACB4OI1M	0.575/ 1.270
			2/6.6	TM171ACB4OI2M	1.120/ 2.470
Analog output connector (0-10 V outputs) Sold in lots of 5	2	Cordset equipped with a 4-pin connector at one end	1/3.3	TM171ACB4OAO1M	0.075/ 0.170
			2/6.6	TM171ACB4OAO2M	0.125/ 0.280
Modbus connector Sold in lots of 5	3	Cordset equipped with a 3-pin connector at one end	1/3.3	TM171ACB4ORS485 (3)	0.052/ 0.110
LAN expansion bus connector Sold in lots of 5	4	Cordset equipped with a 3-pin connector at each end	2/6.6	TM171ACB4OLAN	0.060/ 0.130
LAN Communication adaptor Supplied with removable terminal blocs for bus connections		LAN-RS485 converter (accessory which allows to connect Modbus devices through the LAN connector of the M171 Optimized controller)		TM171ALAN	0.170/ 0.374

(1) Supplied with LAN expansion bus connector TM171ACB4OLAN.

(2) Minimum set for operating controllers.

(3) This product is only compatible for modbus version of M171 Optimized 22 I/Os.

M171 Performance logic controllers

M171 Performance logic controllers comprise 4 models that can be used to control from 3 up to 27 embedded I/O (digital and analog).

■ Power supply: 24 V $\sim$ or 48 V $\sim$

■ Two types of housing:

- with built-in display
- without display

Each controller includes a connection (through the CAN expansion bus or through Modbus SL) for a remote display, available in the catalog.

■ Two types of mounting:

- On 35 mm/1.38 in $\sim$ rail mounting: controllers to be mounted inside a cabinet
- Flush mounting: controllers to be mounted on a cabinet door or wall-mounted using the wall bracket accessory;

■ Communication ports on M171 Performance logic controllers:

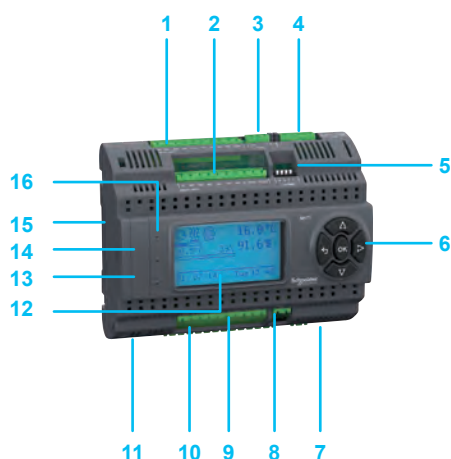
- One Modbus SL client/server
- Two USB
- One CAN expansion bus

On flush mounting version:

- One Modbus SL client/server
- One Modbus TCP and BACnet IP (B-AAC profile) (WebVisu)
- One CAN expansion bus

■ M171 Performance logic controllers can be connected to communication modules, adding another connection for the CAN expansion bus, Ethernet network, or Profibus, etc., see [page 42](#).

■ M171 Performance logic controllers are certified CE, cURus (UL Recognized), CSA, EAC, RCM, RoHS China.



35 mm/1.38 in $\sim$ rail mounting

TM171P●M27● Performance logic controllers (1)

- 1 Connector for removable terminal block for digital inputs
- 2 Connector for removable terminal block for analog inputs
- 3 Connector for removable terminal block for Modbus SL
- 4 Connector for removable terminal block for CAN expansion bus
- 5 4-position DIP switches for address selection
- 6 Five control keys for setting controller parameters
- 7 Connector for removable terminal block for power supply (24 V $\sim$, 48 V $\sim$)
- 8 Connector for removable terminal block for fast digital inputs (high speed counter)
- 9 Connector for removable terminal block for digital outputs
- 10 Connector for removable terminal block for analog outputs
- 11 Mounting clips for 35 mm/1.38 in $\sim$ rail mounting
- 12 On **TM171PDM27●**: display
On **TM171PBM27R**: 6- and 10-position DIP switches, behind a front panel

Behind the removable protective cover: 13 and 14

- 13 USB-B port to connect a PC
- 14 USB-A port for USB stick
- 15 Connector for communication module
- 16 Three status LEDs



Flush mounting

TM171PFE03R●●● Performance logic controllers (2)

- 1 Display
- 2 Three status LEDs
- 3 Five control keys for setting controller parameters

On the rear side of the controller

- 4 Terminal block for power supply (24 V $\sim$ or 48 V $\sim$)
- 5 Terminal block for CAN expansion bus
- 6 Terminal block for Modbus SL
- 7 Terminal block for analog input
- 8 RJ45 connector for Ethernet
- 9 Built-in NTC sensor (analog)

(1) **TM171ASCTB27** removable terminal blocks to be ordered separately, see [page 37](#).

(2) Terminal blocks supplied with flush mounting version of Performance controllers.



TM171PBM27R



TM171PDM27R



TM171PDM27S

M171 Performance logic controllers: Power supply: 24 V ~, 48 V ---						
35 mm/1.38 in rail mounting						
No. of I/O	Number and type of channels		Embedded communication port	Display	Reference	Weight kg/lb
	Inputs	Outputs				
27	9 digital inputs (8 + 1): 2 groups of 4 digital inputs, 24 V ~ or 48 V --- 1 fast digital input, or high speed counter volt-free	7 digital outputs: 2 SPDT (8 A, 230 V ~) with independent common 5 SPST (5 A, 230 V ~) with independent common	1 RS485 1 CAN expansion bus	Remote display (optional)	TM171PBM27R	0.385/ 0.850
	6 configurable analog inputs: 2 NTC or digital inputs, 4 NTC, or PT1000, or 4-20 mA, or 0-5 V, or 0-10 V, or 0-30 kΩ/0-5 kΩ variable resistor, or digital inputs	5 analog outputs: 3 x 0...+10 V or 4-20 mA 2 x 0...+10 V, or 4-20 mA, or digital output open collector		Built-in display 128x64 LCD with backlight	TM171PDM27R	0.385/ 0.850
		7 digital outputs: 2 SPDT (8 A, 230 V ~) with independent common 3 SPST (5 A, 230 V ~) with independent common 2 SSR (1 A, 230 V ~) outputs	1 RS485 1 CAN expansion bus	Built-in display	TM171PDM27S	0.385/ 0.850
		5 analog outputs: 3 x 0...+10 V or 4-20 mA 2 x 0...+10 V, or 4-20 mA, or digital output open collector				

Flush mounting (to be used with the wall bracket accessory – see below)						
No. of I/O	Number and type of channels		Embedded communication port	Display	Reference	Weight kg/lb
	Inputs	Outputs				
3	3 configurable analog inputs: 1 built-in NTC 1 NTC or digital input 1 x 4-20 mA or 0-10 V	–	1 RS485 1 CAN expansion bus 1 RJ45 for Modbus TCP and BACnet IP (B-AAC profile) and MS/TP (B-AAC profile)	Built-in display	TM171PFE03	0.320/ 0.710



TM171PFE03



TM171ASCTB27



TM171ABKPB

Accessories for M171 Performance logic controllers to be ordered separately			
Designation	Use	Reference	Weight kg/lb
Screw terminal blocks	For TM171PBM27R, TM171PDM27R, and TM171PDM27S	TM171ASCTB27	0.100/ 0.220
Wall bracket for flush mounting Performance logic controllers	For TM171PFE03	TM171ABKPB	0.015/ 0.030

I/O expansion modules

Two I/O expansion modules are available to increase the number of I/O:

- up to 351 on M171 Performance logic controllers
- up to 366 on M172 logic controllers
- up to 78 on M173 Optimized logic controllers

- Expanded I/O types are digital and analog
- They are connected via the CAN expansion bus on M171 Performance, M172 and M173 Optimized logic controllers
- I/O expansion modules compatibility:

Logic controllers	Compatible I/O expansion module (reference)
M172 Optimized (TM172O●●●●)	TM171EP14R, TM171EP27R
M172 Performance (TM172P●●●●)	TM171EP14R, TM171EP27R
M171 Performance (TM171P●●●●)	TM171EP14R, TM171EP27R
M173 Optimized (TM173O●●●●)	TM171EP14R, TM171EP27R

- They are certified CE, UL, CSA, EAC, RoHS China

35 mm/1.38 in rail mounting I/O expansion modules

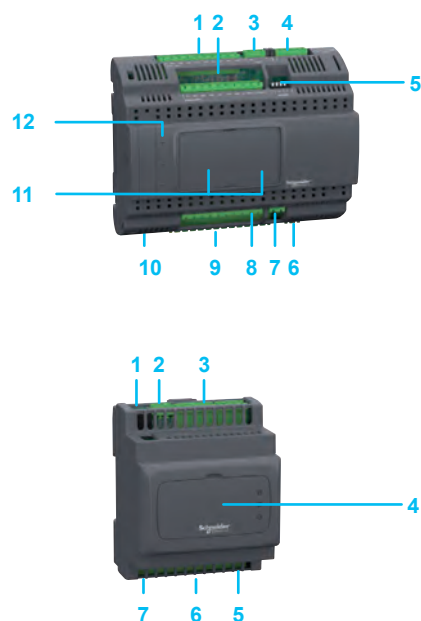
TM171EP27R expansion module (1)

- 1 Connector for removable terminal block for digital inputs
- 2 Connector for removable terminal block for analog inputs
- 3 Connector for removable terminal block for Modbus SL
- 4 Connector for removable terminal block for CAN expansion bus
- 5 4-position DIP switches for address selection
- 6 Connector for removable terminal block for power supply (24 V $\sim$, 48 V ---)
- 7 Connector for removable terminal block for fast digital inputs
- 8 Connector for removable terminal block for digital outputs
- 9 Connector for removable terminal block for analog outputs
- 10 Clip-on lock for 35 mm/1.38 in rail mounting
- 11 6- and 10-position DIP switches for address selection
- 12 3 status LEDs

TM171EP14R expansion module (1)

- 1 4-position DIP switches
- 2 Connector for removable terminal block for CAN expansion bus
- 3 Removable terminal block for digital outputs
- 4 Behind the removable protective cover: Service port (TTL)
- 5 Connector for low voltage I/O
- 6 Clip-on lock for 35 mm/1.38 in rail mounting
- 7 Connector for removable terminal block for power supply (24 V $\sim$)

(1) Removable terminal blocks to be ordered separately, see [page 39](#).





TM171EP14R



TM171EP27R



TM171ASCTB14



TM171ASCTB27

I/O expansion modules

35 mm/1.38 in rail mounting

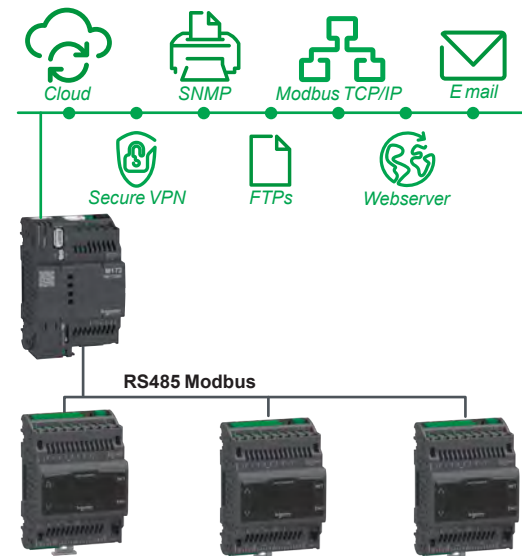
No. of I/O	Number and type of channels	Compatibility with logic controller	Embedded communication port	Reference	Weight kg/lb
	Inputs	Outputs			
14	4 digital inputs: 4 x 24 V ~ or 24 V = (1) 4 analog inputs: (configurable in pairs) 4 NTC, or PT1000, or PTC, or 4-20 mA, or 0-5 V, or 0-10 V, or digital inputs	4 digital outputs: ■ 1 SPDT (5 A, 230 V ~) with independent common ■ 3 SPST (3 A, 230 V ~) with independent common 2 analog outputs: ■ 2 x 0-10 V (1)	TM171P●●●● TM172●●●● TM173O●●●●	■ 1 CAN expansion bus TM171EP14R	0.190/ 0.420
27	9 digital inputs (8 + 1): ■ 2 groups of 4 digital inputs, 24 V ~ or 48 V = ■ 1 fast digital input or high speed counter, volt-free 6 analog inputs: ■ 2 NTC or digital inputs ■ 4 NTC, or 4-20 mA, or 0-10 V, or digital inputs	7 digital outputs: ■ 2 SPDT (8 A, 230 V ~) with independent common ■ 5 SPST (5 A, 230 V ~) with independent common 5 analog outputs: ■ 5 x 0-10 V, or 4-20 mA	TM171P●●●● TM172●●●● TM173O●●●●	■ 1 CAN expansion bus TM171EP27R	0.385/ 0.850

Accessories for I/O expansion modules to be ordered separately

Designation	Description	Unit reference	Weight kg/lb
Screw terminal blocks (inputs, outputs, and communication bus)	14 I/O – For TM171EP14R	TM171ASCTB14	0.050/ 0.110
	27 I/O – For TM171EP27R	TM171ASCTB27	0.100/ 0.220

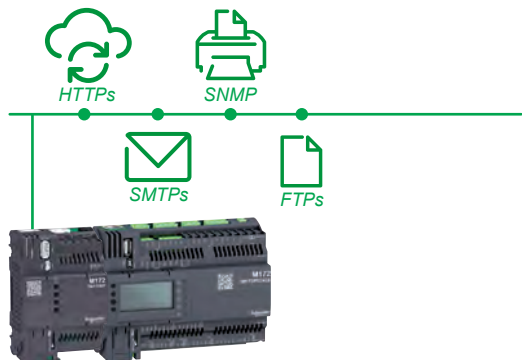
(1) On the same channel: 2 digital inputs or 2 analog outputs (depending on the configuration).

(2) Minimum set for operating controllers.



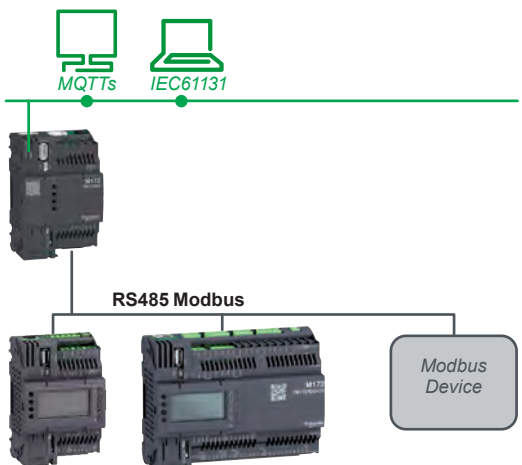
M173 Optimized logic controller and Plug-in Interface for secure Ethernet communication:

- Secure connection via HTTPs (TLS1.2) to the webserver
- Secure email SMTPs (TLS1.2)
- Secure file transport protocol FTPs (TLS1.2)



M172 Performance logic controller and Plug-in Interface for:

- Secure connection via HTTPs (TLS1.2) to the webserver
- Secure email SMTPs (TLS1.2)
- Secure file transport protocol FTPs (TLS1.2)



M171 Optimized / M172 Performance logic controllers and Gateway Interface for cybersecure connection to the cloud for machine monitoring

Secure Interfaces

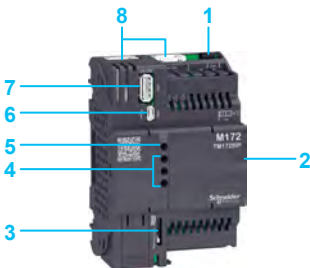
TM172SI● Secure Interfaces are designed to establish a secure Internet connection, and to connect unsafe devices to a secure Ethernet network.

Two versions are available to perform different types of secured operations, and compatible with existing machines or installations.

- TM172SIP: Plug-in version for M173 Optimized and M172 logic controllers
 - to send files to an FTPs server (when related to Secure Interfaces only), to reply to an FTPs client (having an FTPs server)
 - to send e-mails to providers using secure encryption algorithms
 - to manage SNMP protocol, that allows to exchange Object ID information relating to SNMP protocol in an Ethernet network
 - to access the machine via a secure webserver.
- TM172SIG: Gateway version to ensure a cyberSecure connection on M173 Optimized and M172 logic controllers, and On M171 Optimized logic controllers via the Modbus communication module.
- It is possible to create programs within TM172SI● Secure Interfaces that allow the PLC to be able to find variables or parameters in connected devices, and to save files through micro SD, USB memory key or in the NAND flash memory of TM172SI● Secure Interfaces.
- Secure Interface compatibility:

Logic controller type	Reference	Compatible Secure Interface (reference)
M173 Optimized	TM173ODM22S, TM173ODM22R, TM173OBM22R	TM172SIG TM172SIP
M172	TM172OBM18R, TM172ODM18R, TM172OBM28R, TM172ODM28R, TM172OBM42R, TM172ODM42R, TM172PBG07R, TM172PDG07R, TM172PBG18R, TM172PDG18R, TM172PDG18S, TM172PBG28R, TM172PDG28R, TM172PBG28RI, TM172PDG28RI, TM172PDG28SI, TM172PBG42R, TM172PDG42R, TM172PDG42S, TM172PBG42RI, TM172PDG42RI, TM172PDG42SI	TM172SIG TM172SIP
M171 Optimized	TM171OBM14R, TM171ODM14R, TM171OBM22R, TM171ODM22R, TM171ODM22S, TM171OFM22R	TM172SIG
M171 Optimized (when controller is associated to TM171AMB Modbus communication module)	TM171OD14R, TM171OD22R, TM171OF22R	TM172SIG

- EcoStruxure Machine Expert - HVAC programming software is available to program and customize applications in association with M171, M172 and M173 logic controllers.
- The Secure Interfaces are certified CE, UL, CSA, EAC, RCM, UKCA.
- Secure Interface Security
 - The TM172SI● Secure Interfaces are designed to meet cybersecurity requirements in accordance with the standard IEC 62443-4-1 (2020 edition).
 - Within the TM172SI● interface, you can enhance cybersecurity by the following methods:
 - Configure user rights
 - Disable unused services (for example, FTP, HTTP).
 - Follow the [Recommended Cybersecurity Best Practices | Schneider Electric](#)



TM172SIP



TM172SIG

Secure Interfaces

35 mm/1.38 in rail mounting Secure Interfaces (1)

- 1 Connector for removable terminal block for power supply (24 V $\bar{\sim}$)
- 2 TTL communication port to logic controller (Only on TM172SIP)
- 3 Memory card slot (Micro SD)
- 4 Programmable LEDs (red, yellow, green)
- 5 Power LED (green)
- 6 USB-B port
- 7 USB-A port
- 8 Ethernet ports (2x RJ45)
- 9 Serial line port (RS485) (Only on TM172SIG)

Designation	Description	Reference	Weight kg/lb
Secure Interface Plug-in (1)	Size: 4 DIN (2) Double Ethernet port with switch capabilities Equipped with a integrated TTL communication port, to communicate with the controller	TM172SIP	0.165 0.363
Secure Interface Gateway (1)	Size: 4 DIN (2) Double Ethernet port with switch capabilities Equipped with a RS485 serial port used to communicate with a controller via a Modbus RTU connection	TM172SIG	0.165 0.363

(1) Removable screw terminal blocks are included with TM172SIP.

(2) 4 DIN: Interface width is 72 mm (2.83 in).

Communication modules

The communication module offer is dedicated to M171 Performance, and M172 logic controllers (1).

The 8 optional modules provide specific connections:

- To fieldbuses, including:
 - CAN bus
 - Modbus TCP
 - Profibus
 - Modbus SL (RS 485)
 - BACnet MS/TP (B-AAC profile)
 - BACnet IP (B-AAC profile)
 - RS 232 serial link
 - LonWorks (FFT-10)
 - Konnex (KNX) via Schneider Electric' spaceLYnk gateway (1)
- To services, including:
 - Ethernet
 - WebVisu and remote download functions
- They are mounted by simply interlocking on the left-hand side of M171 Performance or M172 logic controllers (1). Only one communication module can be added to a logic controller.
- The communication module is powered by the controller.
- Each communication module has its own type of connector, adapted to the bus or communication network, see page 43.
- Communication modules compatibility:

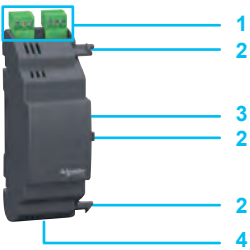
Logic controllers	Compatible Communication modules (reference)
M172 Optimized (TM172O●●●●)	TM171ACAN, TM171AMB, TM171ARS485, TM171ARS232, TM171ALON, TM171AETH, TM171AETHRS485
M172 Performance (TM172P●●●●)	TM171ACAN, TM171AMB, TM171ARS485, TM171ARS232, TM171ALON
M171 Optimized (TM171O●●●●)	–
M171 Performance (TM171P●●●●)	TM171ACAN, TM171AETH, TM171APBUS, TM171AMB, TM171ARS485, TM171ARS232, TM171AETHRS485, TM171ALON

TM171A●●● communication modules

- 1 Communication connector (2)
- 2 Locking device
- 3 Expansion connector to the controller
- 4 Clip-on lock for 35 mm/1.38 in rail mounting

(1) spaceLYnk offer: please consult the offer on our [website](#).

(2) The communication connector type depends on the communication modules, see page 43.





TM171ACAN



TM171AETH



TM171APBUS



TM171AMB



TM171ARS485



TM171ARS232



TM171AETHRS485



TM171ALON

Communication modules

35 mm/1.38 in rail mounting

Fieldbus, services access	Compatibility with logic controller	Communication port	Reference (1)	Weight kg/lb
■ CAN	M172 Optimized, M172 Performance, M171 Performance	■ 2 screw terminal blocks (1)	TM171ACAN	0.077/ 0.170
■ Modbus TCP ■ Ethernet ■ BACnet IP (B-AAC profile) ■ WebVisu and remote download functions	M171 Performance M172 Optimized,	■ 1 RJ45	TM171AETH	0.077/ 0.170
■ Profibus	M171 Performance,	■ 1 SUB-D 9	TM171APBUS	0.077/ 0.170
■ Modbus SL (RS485)	M172 Optimized, M172 Performance, M171 Performance	■ 2 screw terminal blocks (1)	TM171AMB	0.077/ 0.170
■ Modbus SL or BACnet MS/TP (B-AAC profile)	M172 Optimized, M172 Performance, M171 Performance	■ 2 screw terminal blocks (1)	TM171ARS485	0.077/ 0.170
■ RS 232 serial link ■ Relay output	M172 Optimized, M172 Performance, M171 Performance	■ 1 SUB-D 9 for RS 232 ■ 1 screw terminal block for relay output (1)	TM171ARS232	0.077/ 0.170
■ Modbus TCP and BACnet/IP ■ Modbus SL or BACnet MS/TP (B-AAC profile) ■ WebVisu and remote download functions ■ Ethernet	M171 Performance M172 Optimized	■ 1 RJ45 for Ethernet ■ 2 screw terminal blocks for RS485 (1)	TM171AETHRS485	0.077/ 0.170
■ LonWorks (FFT-10)	M172 Optimized, M172 Performance, M171 Performance	■ 1 screw terminal block for LON bus	TM171ALON	0.077/ 0.170

(1) Removable terminal blocks supplied with communication modules.



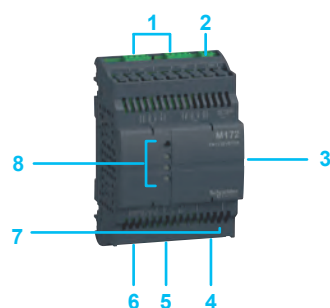
M172 EEVD



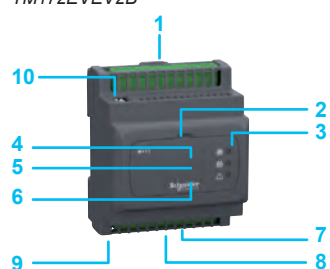
M171 EEVD



TM172EEVEV1U, TM172EEVEV1B



TM172EEVEV2B



TM171VEVM4

Electronic expansion valve drivers

Electronic expansion valves drivers are specifically designed to control electronic expansion valves used in various types of refrigeration systems.

They regulate the superheat level by modulating the valve position and can be used with various type of refrigerants and for many applications, from small residential unit to large HVAC systems. The control system optimizes the superheat control and increase the energy savings of the unit.

Two versions of drivers:

- **TM172EEVEV1●:** Electronic Expansion Valve Drivers that are used in combination with M172 logic controllers. The pressure and temperatures sensors are wired to the controller which manages the control algorithm. The user has the choice to use preprogrammed superheat functions or to create his own control algorithm. This provides a very optimized and flexible solution. Several versions are available depending of the valve technology (unipolar or bipolar) and the number of valves to control (single or dual valves). Those drivers are compatible with the battery backup which provides energy to close the valve in case of power failure.
- **TM171VEVM4:** Superheat Electronic Expansion Valve Driver that can be used independently to any other controller. The temperature and pressure sensors are directly wired to the driver and the embedded control algorithm regulates the superheat. This driver is equipped with Modbus SL communication which allows to communicate with the M171 and M172 logic controllers or third party Modbus devices for remote monitoring and setting configuration.
- Electronic expansion valve drivers compatibility:

Logic controller	Compatible EEVD	
M172 Optimized (TM172O●●●●)	TM172EEVEV1U TM172EEVEV1B TM172EEVEV2B	TM171VEVM4
M172 Performance (TM172P●●●●)		
M171 Optimized (TM171O●●●●)	—	
M171 Performance (TM171P●●●●)	—	
M173 Optimized (TM173O●●●●)	TM172EEVEV1U TM172EEVEV1B TM172EEVEV2B	

- They are certified CE, UL, CSA, EAC, RoHS China

35 mm/1.38 in rail mounting

TM172EEVEV1U, TM172EEVEV1B, TM172EEVEV2B (1)

- 1 Valve Outputs terminal block - CN2, CN3
- 2 Power supply terminal block - CN4
- 3 Battery backup connector
- 4 CAN Expansion bus port terminal block - CN1
- 5 Clip-on lock for 35 mm/1.38 in rail
- 6 Dip switch
- 7 TTL programming port
- 8 Status LEDs

TM171VEVM4 (1)

- 1 Output terminal block and power supply connector (24 V ~)
 - 2 Protective cover
 - 3 Status LEDs
- Behind the removable protective cover:
- 4 6-position DIP switches
 - 5 Status LED (for operation with TM171AMFK programming stick)
 - 6 LAN serial port for connecting TM171DLED remote display
 - 7 Terminal block for analog/digital inputs
 - 8 Clip-on lock for 35 mm/1.38 in rail mounting
 - 9 Modbus (RS 485) port
 - 10 TTL programming port

(1) Screw terminal blocks are delivered with electronic expansion valve drivers.



TM172EEV1U



TM172EEV1B



TM172EEV2B



TM171EVM4



TM172EEVBAT

Electronic expansion valve drivers

M172 EEVD

Application	Communication port	Size (3)	Reference	Weight kg/lb
EEVD for single valve unipolar (1) (2)	CAN expansion Bus	2 DIN	TM172EEV1U	0.087/ 0.191

EEVD for single valve bipolar (1) (2)	CAN expansion Bus	2 DIN	TM172EEV1B	0.089/ 0.196
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EEVD for dual valves bipolar (1) (2)	CAN expansion Bus	4 DIN	TM172EEV2B	0.119/ 0.262
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M171 EEVD

Application	Number and type of channels		Reference	Weight kg/lb
	Inputs	Outputs		
Superheat EEVD RS485 for Modbus SL, for single valve Size: 4 DIN (2) (3)	2 digital inputs: ■ 2 volt-free 4 analog inputs: ■ 2 NTC ■ 2 PT1000, 4-20 mA, or 0-5 V, or 0-10 V	2 digital outputs: ■ 1 open collector (100 mA, 12 V $\overline{\text{---}}$) ■ 1 SPST NO relay contact, 5 A, $\sim$ 250 V	TM171EVM4	0.190/ 0.420

Accessories for electronic expansion valve drivers: to be ordered separately

Designation	Use	To use with	Reference	Weight kg/lb
Battery backup	To provide power when the primary source of power is unavailable.	TM172EEV1U TM172EEV1B TM172EEV2B	TM172EEVBAT	0.157/ 0.346

(1) Compatible with Battery backup TM172EEVBAT.

(2) Removable screw terminal blocks are included with M172/M171 EEVD.

(3) in 2 DIN: controller width is 36 mm (1.41 in) in 4 DIN: controller width is 72 mm / 2.83 in).

Temperature and Humidity control						
Designation	Use	Description	Cable length m (ft)	Unit reference	Sold in lots of (1)	Weight kg/lb
NTC probes    	Multi-purpose	- IP 68 - Grey - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STNTCRN52015 8		0.144/0.320
	■ Temperature control: -50...+110 °C (-122...230 °F)		3 (9.84)	TM1STNTCRN5201P 100		0.144/0.320
				TM1STNTCRN52030 5		0.180/0.400
				TM1STNTCRN5203P 50		0.180/0.400
			5 (16.40)	TM1STNTCRN52050 4		0.228/0.500
	Multi-purpose	- IP 67 - Black - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STNTCRN61515 8		0.104/0.230
	■ Temperature control: -50...+110 °C (-122...230 °F)		3 (9.84)	TM1STNTCRN6151P 100		0.104/0.230
				TM1STNTCRN61530 5		0.125/0.280
				TM1STNTCRN6153P 50		0.125/0.280
			5 (16.40)	TM1STNTCRN61550 4		0.164/0.360
				TM1STNTCRN6155P 25		0.164/0.360
	Multi-purpose	- FAST - IP 67 - Grey - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STNTCSF44015 8		0.144/0.320
NTC probes with a strap 	Multi-purpose	- IP 68 - Grey - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STNTCSF44030 5		0.175/0.390
	■ Temperature control: -50...+110 °C (-122...230 °F)		3 (9.84)	TM1STNTCSF4403P 50		0.175/0.390
	Multi-purpose	- IP 68 - Grey - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STNTCSN62015 8		0.144/0.320
	■ Temperature control: -50...+110 °C (-122...230 °F)		3 (9.84)	TM1STNTCSN6201P 100		0.144/0.320
				TM1STNTCSN62030 5		0.175/0.390
				TM1STNTCSN6203P 50		0.175/0.390
			5 (16.40)	TM1STNTCSN62050 4		0.232/0.510
				TM1STNTCSN6205P 25		0.232/0.510
	Pipe	- IP 68 - Grey - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STNTCTN62015 8		0.152/0.340
	■ Temperature control: -50...+110 °C (-122...230 °F)		3 (9.84)	TM1STNTCTN6201P 100		0.152/0.340
				TM1STNTCTN62030 5		0.180/0.400
PT1000 probes  	Multi-purpose	- IP 68 - Green - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STPTTSN62015 8		0.144/0.320
	■ Temperature control: -50...+110 °C (-122...230 °F)		3 (9.84)	TM1STPTTSN6201P 100		0.144/0.320
				TM1STPTTSN62030 5		0.175/0.390
				TM1STPTTSN6203P 50		0.175/0.390
			5 (16.40)	TM1STPTTSN62050 4		0.232/0.510
				TM1STPTTSN6205P 25		0.232/0.510
	Multi-purpose	- IP 68 - Green - Equipped with 2 conductor cables for controller side	1.5 (4.92)	TM1STPTTSN52015 8		0.136/0.300
	■ Temperature control: -50...+110 °C (-122...230 °F)		3 (9.84)	TM1STPTTSN5201P 100		0.136/0.300
				TM1STPTTSN52030 5		0.175/0.390
				TM1STPTTSN5203P 50		0.175/0.390
			5 (16.40)	TM1STPTTSN52050 4		0.232/0.510
				TM1STPTTSN5205P 25		0.232/0.510
NTC probe  	Outside air	- IP 65 - Wall mounting - NTC 10kOhm /25°C		TM1STNTCW69755		0.050/0.110
	■ Temperature control: -50...100 °C (-58...212 °F)					
	Inside air (room)	- IP 30 - Indoor wall mounting - NTC 10kOhm /25°C		TM1STNTCWN75750		0.050/0.110
	■ Temperature control: -25...40 °C (-13...104 °F)					
Humidity probe 	Multi-purpose	- IP 65 - Wall mounting - 4-20 mA		TM1SHC4		0.140/0.308
	■ Humidity control: 0...100%					
Humidity & temperature probes 	Multi-purpose	- IP 65 - Wall mounting - 4-20 mA, NTC 10kOhm /25°C		TM1SHTCN4		0.140/0.308
	■ Humidity control: 0...100%					
	■ Temperature control: -40...60 °C (-40...140 °F)			TM1SHTCC4		0.140/0.308
		- IP 65 - Wall mounting - 2x 4-20 mA		TM1SHTM4		0.140/0.308
		- IP 65 - Wall mounting - 2x Modbus ports embedded (RS-485 / Modbus RTU)				

(1) The given value is the number of products delivered for one ordered reference.

Application	Type of machine controlled	Compressor			
	Number of phases	3			
	Type of motor	Asynchronous	Asynchronous and Synchronous		Asynchronous and Synchronous for scroll
Compressor size	0.18 kW (0.25 HP)	Altivar 12 Consult catalog Ref. DIA2ED2130101EN			
	0.37 kW (0.5 HP)		Altivar 320 Consult catalog Ref. DIA2ED2160311EN		
	0.75 kW (1 HP)			Altivar Process ATV600 Consult catalog Ref. DIA2ED2140502EN	Altivar 212 Consult catalog Ref. DIA2ED2101102EN
	2.2 kW (0.25 HP)				
	4.0 kW (5 HP)				
	7.5 kW (10 HP)				
	15 kW (20 HP)				
	18.5 kW (25 HP)				
	22 kW (30 HP)				
	30 kW (40 HP)				
	37 kW (50 HP)				
	45 kW (60 HP)				
	55 kW (67 HP)				
	75 kW (100 HP)				
	90 kW (120 HP)				
	110 kW (150 HP)				
	315 kW (422 HP)				
	355 kW (480 HP)				
	400 kW (540 HP)				
	450 kW (603 HP)				
	500 kW (670 HP)				
	560 kW (750 HP)				
	630 kW (850 HP)				
	710 kW (950 HP)				
	800 kW (1100 HP)				

Application	Type of machine controlled	Fan		
	Number of phases	3		
Fan size	0.18 kW (0.25 HP)	Altivar 12 Consult catalog Ref. DIA2ED2130101EN		
	0.37 kW (0.5 HP)			
	0.75 kW (1 HP)		Altivar 212 Consult catalog Ref. DIA2ED2101102EN	Altivar Process Drive ATV600 Consult catalog Ref. DIA2ED2140502EN
	2.2 kW (0.25 HP)			
	4.0 kW (5 HP)			
	7.5 kW (10 HP)			
	15 kW (20 HP)			
	75 kW (100 HP)			
	> 75 kW (> 100 HP)			

Compatible range of variable speed drives

Software solution



EcoStruxure Machine Expert - HVAC programming software

EcoStruxure Machine Expert - HVAC programming software is compliant with IEC 61131-3. It can be used to develop, configure, and commission HVAC solution systems.

It includes:

- Programming M171, M172 and M173 logic controllers, remote display units and Secure Interfaces
- Setting up expansion buses and networks
- Creating the screen of the displays (built-in and displays of M171, M172 and M173 logic controller offer)
- Configuring BMS communication modules on BACnet MS/TP (B-AAC profile), Modbus SL, Modbus TCP, BACnet MS/TP, BACnet IP (B-AAC profile), and LonWorks (FFT-10)
- Dedicated libraries such as:
 - a library of application function blocks
 - a library of Tested, Validated, and Documented Applications (TVDA)
- Full simulation mode

General characteristics

Programming languages	■ ST (Structured Text) ■ FBD (Function Block Diagram) ■ LD (Ladder) ■ IL (Instruction List) ■ SFC (Sequential Function Chart)
Applications	■ Graphical and text-based languages: - Adaptation to each developer background - Library management - Code debugging - Parameter definition - Simulation mode ■ Advanced programming: - Vectors - Pointers
System solutions management	■ Multi-target project ■ Management of Modbus data ■ Data exchange between several M171, M172 Performance, and M173 logic controllers
Graphical user interface	■ Graphic display: - Multipage - Buttons - Edit box - Static text - Images - Animations - Bars - Lists of data (parameters/variables/alarms) ■ Configurable buttons ■ Multilanguage ■ Automatic documentation
Communication bus configurators	■ Control networks: Modbus TCP, Modbus SL, Profibus ■ Expansion bus fieldbus: CAN expansion bus ■ BMS connectivity: BACnet MS/TP (B-AAC profile), BACnet IP (B-AAC profile), LonWorks (FFT-10), MQTT, SNMP
Advanced simulation options	■ Full simulation - I/O emulation - HMI - IEC code - Live debug - Triggers - Oscilloscope
Advanced debugging and simulation options	■ Remote control/download: - Modbus SL & TCP - CAN - Modem ■ Parameter management ■ Status monitoring ■ Field test: - Oscilloscope - Debug window - Export to Excel



EcoStruxure Machine Expert - HVAC programming software

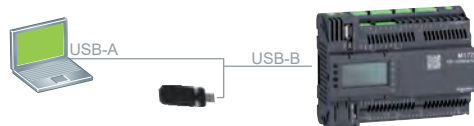
Programming software

EcoStruxure Machine Expert - HVAC software is supplied by downloading from our [website](#)

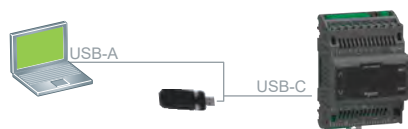
The product version concerned offers the EcoStruxure Machine Expert - HVAC functions associated with logic controllers.

Operating system

- Windows 10, 64 bit, Windows 11, 64 bit
- Architecture x64
- RAM: 2 GB (4 GB preferred)
- CPU: Intel Core i3 1,6 GHz or later
- Hard Disk: 1 GB free space
- Peripherals: USB, Monitor (1563x864 min/ 1920x1080 recommended), Mouse and Keyboard



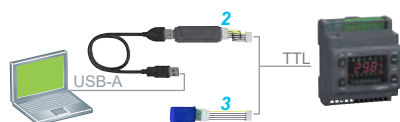
Local programming, download via USB-B port on M171 Performance or M172 logic controllers: any USB-A/USB-B cable can be used



Local programming, download via USB-C port on M173 Optimized logic controllers: any smart-phone cable can be used



Remote programming via USB port on TM171AETH Communication module + M172 Performance logic controller



Local programming, download via TTL port on M171 Optimized logic controllers

Designation	Application	Reference
EcoStruxure Machine Expert - HVAC programming software	Logic controllers, remote display units and Secure Interfaces	Only available as a download from our website

Programming accessories

The USB cable is recommended for local programming.

An Ethernet port is recommended for remote download or remote programming.

Description	Characteristics and use	Length	Reference	Weight kg/lb
Ethernet connection cable (1)	Shielded twisted pair straight cord	2 m/6.56 ft	490NTW00002	—
	Equipped with 1 RJ45 connector at each end	5 m/16.40 ft	490NTW00005	—
	From the PC RJ45 port to the RJ45 port on TM171AETH Communication module and M172 logic controller	12 m/39.37 ft	490NTW00012	—
	CE compatible	40 m/131.23 ft	490NTW00040	—
Programming cable (2)	Between a PC and the TTL programming port of M171 Optimized logic controllers		TM171ADMI	0.157/ 0.350
Programming stick (3)	To transfer parameters from one M171 Optimized or M173 Optimized logic controller to another, or to download the program		TM171AMFK	0.010/ 0.020

#			
490NTW00002	49	TM171OFM22R	31
490NTW00005	49		33
490NTW00012	49	TM171PBM27R	37
490NTW00040	49	TM171PDM27R	37
		TM171PDM27S	37
		TM171PFE03	37
		TM171VEVM4	45
		TM172ABKPG	29
		TM172ABKPW	29
		TM172AP12PM	24
			27
		TM172ASCTB07	24
		TM172ASCTB12E	27
		TM172ASCTB18	24
		TM172ASCTB28	24
		TM172ASCTB28E	27
		TM172ASCTB42	24
		TM172DCLFG	21
			29
			31
		TM172DCLFW	21
			29
			31
		TM172DCLWT	21
			29
			31
		TM172DCLWTH	21
			29
			31
		TM172DCLWTHP	21
			29
			31
		TM172DGRP	21
			29
		TM172E12R	27
		TM172E28R	27
		TM172EVEV1B	45
		TM172EVEV1U	45
		TM172EVEV2B	45
		TM172EVEVBAT	45
		TM172OBM18R	21
			24
		TM172OBM28R	21
			24
		TM172OBM42R	21
			24
		TM172ODM18R	21
			24
		TM172ODM28R	21
			24
		TM172ODM42R	21
			24
		TM172PBG07R	21
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		TM172PBG18R	21
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		TM172PBG42RI	21
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		TM172PDG18S	21
			25
		TM172PDG28R	21
			25
		TM172PDG28RI	21
			25
		TM172PDG28SI	21
			25
		TM172PDG42R	21
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		TM172PDG42RI	21
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		TM172PDG42S	21
			25
		TM172PDG42SI	21
			25
		TM172SIG	31
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		TM172SIP	41
		TM173OBM22R	17
			19
		TM173ODM22R	17
			19
		TM173ODM22S	17
			19
		TM1SHC4	46
		TM1SHTCC4	46
		TM1SHTCN4	46
		TM1SHTM4	46
		TM1STNTCRN52015	46
		TM1STNTCRN5201P	46
		TM1STNTCRN52030	46
		TM1STNTCRN5203P	46
		TM1STNTCRN52050	46
		TM1STNTCRN61515	46
		TM1STNTCRN6151P	46
		TM1STNTCRN61530	46
		TM1STNTCRN6153P	46
		TM1STNTCRN61550	46
		TM1STNTCRN6155P	46
		TM1STNTCSF44015	46
		TM1STNTCSF44030	46
		TM1STNTCSF4403P	46
		TM1STNTCSN62015	46
		TM1STNTCSN6201P	46
		TM1STNTCSN62030	46
		TM1STNTCSN6203P	46
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		TM1STPTTSN62030	46
		TM1STPTTSN6203P	46
		TM1STPTTSN62050	46
		TM1STPTTSN6205P	46

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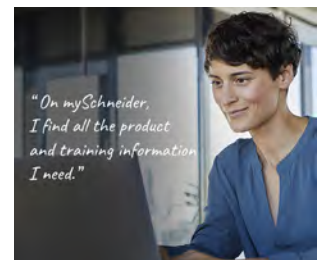
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